

SHANTHI INTERNATIONAL

(EXPORTER OF PLANT AND MACHINERY ON TURNKEY BASIS)

Machine Reference	SI/2776
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SLITTING LINE

Make & Built: American Wilson make, Year 1994

Present Condition: Presently dismantled and stored in Warehouse, inspection is possible on prior appointment.

Price: "Please ask" 'as is where is'

Payment: 100% by transfer.

Delivery: Immediately.

Dismantling cost, Loading cost, Local Freight, Port charges, Sea Freight, Insurance extra as applicable.

Inspection charges to your account.

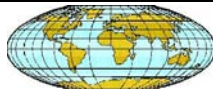
All technical data are based on suppliers information and therefore without obligation for us.

The machines are subject to prior sale; this offer is subject to our General Terms and Conditions.

Remark:

Technical Specifications:

Materials:	HRS, CRS, P & O	
Max. Coil Width:	1270 (untrimmed)	
Thickness Range:	1.0 ~ 6.0mm	
Max. Coil Weight:	11.0 Tones	
Max. Shear:	45,000 PSI	
Max. Yield:	45,000 PSI	
Coil I.D.:	Entry	508mm ~ 605mm & 760mm
	Exit:	508mm
Max. Coil O.D.:	1525mm	
Line Direction:	Right to Left	
Mode of Operation:	Pull Thru	
Entry Coil Car- Revolvator:		
Mast Type		
Floor Mounted		
Self Contained Hydraulics with Powered Lift and Traverse		

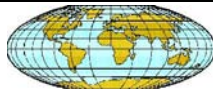


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Uncoiler: Single Mandrel Type Hydraulic Expansion Wichita Air Cooled Brake Slide Base Feed-up Drive
Hold-down with Powered Snubber Roll
Self-contained Hydraulics
Risers for 760mm ID
Entry Unit: Extending Blade Type Peeler Powered Entry Pinch Rolls
Stationary Slitter Base: Powered Entry Pinch Rolls Manual Side Guides 30 HP AC Motor (1750 RPM) HS Gearbox
Removable Slitter Head: Crane Removable 7" Diameter Arbors Manual Top Arbor Adjust Manual Outboard Retraction
Recoiler: Hydraulic Push-off Powered Expansion and Gripper 75HP DC Motor (650/2000 RPM, 480 Volt) Overarm Separator
Entry Coil Car- Loopco: Mast Type Floor Mounted Self-contained Hydraulics with Powered Lift and Traverse
Electrical Controls: Main Operators Control Console, AC & DC Control Cabinet
Slitter Tooling: Knives Rubbers, Spacers, Separator Tooling
Hydraulic System:
Drawings available: *No Scrap Winder Included with Slitting Line Photographs on next page.....

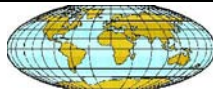


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Coil Outside diameter: 1200mm ~ 2000mm
Hydraulic Expansion system
Powered Rotation
Peeler Hold-Down Roll
Hydraulic Peeling Table
Stationary Guild Shear/End Welder
Powered Pinch Rolls
Hydraulic Shearing Unit
Manual Torch TIG Welder
Cage Type Strip Accumulator
Powered Entry Guiding Devise
Powered Exit Pinch Rolls
Main DC Motor Drive
Forming Mill
Universal Drive
Shaft Diameter: 90mm
Vertical Adjustment: 375mm
Entry Guide Rolls
Four Forming Stands
Three Side Stands
Six Sets of Idle Stands
Forming Drive 75Kw DC
Welding Section
Welder Type: High Frequency
Make: BOSUNG make
Type: Vacuum Tube
Power Supply: 450Kw
Bead Rewinding Unit
OD Scarfing Machine
Zink Melting Head
Cooling Section
Sizing Mill
Six Sizing Stands
Two Side Stands
Shaft Diameter: 90mm
Universal Drive
Individual Gear Boxes
Sizing Drive: 90Kw DC



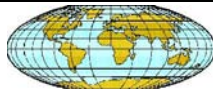
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Photographs:



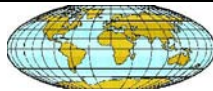


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