

# SHANTHI INTERNATIONAL

19/20, CENTER POINT, INDIRA GANDHI ROAD, JAMNAGAR 361 008 (GUJARAT) INDIA  
PHONE: +91-288-2556671/2556672/2555867 FAX: +91-288-2554254/2751388  
EMAIL: [SERVODAY@SIFY.COM](mailto:SERVODAY@SIFY.COM) WEB: [WWW.SERVODAY.COM](http://WWW.SERVODAY.COM)

## OFFER BY E-MAIL

TO: **DEAR CUSTOMER,**

FROM: **KIRIT MASURIA [DIRECTOR]**

SENDER'S REFERENCE NUMBER:  
**SI/12112010/2753.**

TOTAL NO. OF PAGES INCLUDING COVER:  
**4(FOUR)**

## TUBE MILL 90MM DIAMETER ABBEY ETNA MAKE

**INSTALLED AND VERY GOOD CONDITION.**

**PRICE: "ON REQUEST" "AS IS-WHERE IS" (SUBJECT TO AVAILABILITY)**

**LOCATION: USA.**

This line is in installed condition and can be inspected, on prior appointment.

### Terms:

Payment: 100% by transfer.

Delivery: Immediately.

Dismantling, Loading, Local Freight, Port charges, Sea Freight, Insurance extra as applicable.

Inspection charges to your account.

All technical data are based on suppliers information and therefore without obligation for us.

The machines are subject to prior sale; this offer is subject to our General Terms and Conditions.

### TUBE MILL:

#### Technical Data:-

**Tube OD: Max: 90 mm (3.543") Min: 21.3 mm (0.840")**

**Wall Thickness: Max: 4.1 mm (0.160") Min: 0.7 mm (0.028")**

**Square Max: 70 mm (2.800") Min: 17 mm (0.670")**

**Rectangle Max: 100 mm x 40 mm (3.900" x 1.57")**  
**Min: 25 mm x 12.5 mm (0.980" x 0.50")**

**Diameter/Wall Ratio Max: 60:1**  
**Min: 10:1**

**Spindle Diameter: 63.5 mm (2.5")**

**Universal Drive**

**Line Direction: Left to Right**

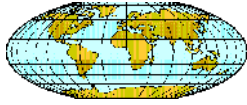
**Abbey Etna Tube Mill Speed Max: 91 m/min. (300 FPM)**

**Coolant Zone Length: 6.1 m (20 ft.)**

**Electrical Requirements: 415 volts, 3 phase, 50 hertz**

**Mill Drive: 150 HP (75 HP Forming & 75 HP Sizing)**

**3 Speed Drive All Variable Speed Gear Boxes**



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## **200 KW AEG Solid State Welder**

**Complete with:**

- Double Coil Reel**
- Guild Shear End Welder with Power Supply**
- Kent Floop Coil Accumulator**

### **Abbey Etna 3XU Tube Mill Forming Section**

- Stock Guide and Edge Conditioner Unit**
- 3 Driven Breakdown Forming Stands**
- Cluster Unit (4 pairs of Side rolls - Idle)**
- Driven Fin Stand**
- Idle Side Roll Stand**
- Driven Fin Stand**
- Idle Side Roll Stand**
- Seam Guide Unit Side Closer**
- 4 Roll Weld Box with Seam Guide**
- 2 OD Scarfing Stands**
- Chip Winder Unit**
- Combination Scarfing Seam Iron Stand (Idle)**
- 20' Coolant Section (6.1 m)**

### **Abbey Etna 3X Sizing Section**

- Idle Side Closer Unit**
- Driven Sizing Stand**
- Idle Side Closer Unit**
- Driven Sizing Stand**
- Idle Side Closer Unit**
- Driven Sizing Stand**
- 3 Turkshead Units**

**-Hydraulics, Electrics and Controls**

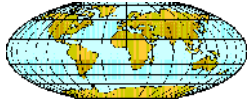
**-AEG 200 KW Solid State Welder**

**-Mill Coolant Filtration System**

**-Non-Destructive Tester**

**-Abbey Etna Traveling Saw Cut-off**  
**-Complete with Double Dump Runout**

**-Tooling: 1/2", 3/4", 1", 1 1/4", 1 1/2", 2", 2 1/2", 3"**



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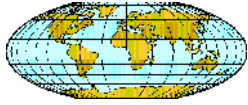
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## -Spare Parts

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SCROLL TO NEXT PAGE FOR PICTURES.....





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