

SHANTHI INTERNATIONAL

19/20, CENTER POINT, INDIRA GANDHI ROAD, JAMNAGAR 361 008 (GUJARAT) INDIA
PHONE: +91-288-2556671/2556672/2555867 FAX: +91-288-2554254/2751388
EMAIL: SERVODAY@SIFY.COM WEB: WWW.SERVODAY.COM

OFFER BY E-MAIL

TO:

DEAR CUSTOMER,

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:

SI/2309/2642.

TOTAL NO. OF PAGES INCLUDING COVER:

10(TEN)

H. F. TUBE MILL LINE MAS SEUTHE MAKE

POWER ON AND VERY GOOD condition, in EUROPE

PRICE: PLEASE ASK "AS IS-WHERE IS" (SUBJECT TO AVAILABILITY)

HF TUBE MILL LINE SIZE: 24 - 40MM DIA

This mill is on foundation and power on condition, can be inspected in **EUROPE**, on prior appointment.

Terms:

Payment: 100% by transfer.

Delivery: Immediately.

Dismantling: Dismantling, Loading, Inland Freight, Port charges, Sea Freight, Insurance extra as applicable.

All technical data are based on suppliers information and therefore without obligation for us.

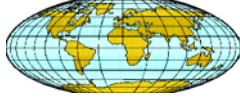
The machines are subject to prior sale; this offer is subject to our General Terms and Conditions.

Technical Data:

MAKER	MAS SEUTHE/BÜLTMANN
TYPE	BRS40
YEAR	1997
PIPE-Ø	24 - 40 MM
WALL THICKNESS	0,4 - 1 (3) MM
PIPE LENGTH	MAX. 7.500 MM
AVAILABLE ROLL SETS	24/25; 32; 35; 36 MM
PRODUCTION SPEED	65 - 100 M/MIN
SPACE REQUIREMENT	15 X 50 M
WORKING DIRECTION	RIGHT → LEFT

The line consists of:

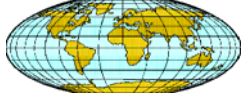
- Decoiler
Maker Seuthe
Mandrel-Ø (with segments) 500 (600) mm
Coil-Ø 2.000 mm
Coil weight approx. 3,3 t
- Shear / welding device



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Actuation shear	manual	
Welding process	Autogen	
Design	manual	
• Double-head carrousel decoiler		
Coil-Ø	2.500 mm	
Coil weight	provided for 3 coils	
Carrousel drive	hydraulic motor	
Main drive / braking	electric motor brake	
Emergency brake	pneumatic	
Driving power	7,5 kw	
• Strip centering		
• Moulding		
No. Of horizontal mill stands	7	
No. Of vertical mill stands (side rolls)		6
Shaft distance		
- horizontal (adjustable)	175 mm	
- vertical (adjustable)	160 mm	
Horizontal mill stands		
Shaft-Ø	70 mm	
Shaft length setting	140 mm	
Shaft length blade rolls	80 mm	
Vertical mill stands (side rolls)		
Shaft-Ø	50 mm	
Shaft length	70 mm	
Drive	Siemens electric motor	
Driving power	7 x 5,5 kw	
• Welding and cooling line		
Welding process	HF / tube	
Maker	Siemens	
Capacity	160 kw	
No. Of outside scrapers	2	
No. Of inside scrapers	1	
Seam galvanization		
Cooling station		
• Calibration station		
No. Of horizontal mill stands	4	
Shaft-Ø	70 mm	
Shaft length grooved rolls	140 mm	
Vertical mill stands (side rolls)	4	
Shaft distance		
- horizontal	175 mm	
- vertical	mm	
Drive	Siemens electric motor	
Driving power	4 motors à 5,5 kw	
No. Of Turk heads	3	
• Weld seam testing		
• Cutting-to-length		
Non-cutting separating headseparating blade-Ø	70 mm	
Separation head drive	11,6 kw	
Feed drive	toothed rack drive	
Driving power	main drive 20,1 kw	
Length measuring	shaft encoder	
• Runout conveyor		

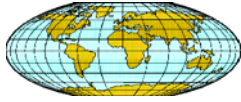


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- Blow out and packing station rack stacking system
- Electrics
 SPS
- Emulsion conditioning
- Hydraulics

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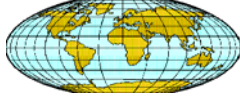
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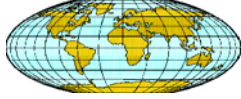
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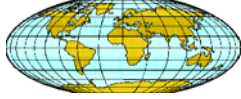




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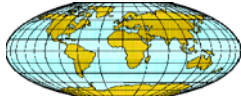




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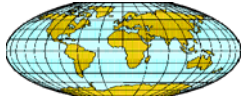
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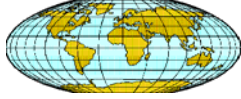
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