

SHANTHI INTERNATIONAL

19/20, CENTER POINT, INDIRA GANDHI ROAD, JAMNAGAR 361 008 (GUJARAT) INDIA
PHONE: +91-288-2556671/2556672/2555867 FAX: +91-288-2554254/2751388
EMAIL: SERVODAY@SIFY.COM WEB: WWW.SERVODAY.COM

OFFER BY E-MAIL

TO:

DEAR CUSTOMER,

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:

SI/2109/2637.

TOTAL NO. OF PAGES INCLUDING COVER:

9(NINE)

SLITTING LINE + HF WELDED TUBE MILL – KOREAN MAKE

POWER ON AND VERY GOOD condition.

PRICE: PLEASE ASK "AS IS-WHERE IS" (SUBJECT TO AVAILABILITY)

SLITTING LINE 1550MM WIDTH X 6.4MM THICK &

H.F. TUBE MILL LINE TUBE DIA 60.5MM OD X 1.4-3.2MM THICKNESS.

This mill is on foundation and power on condition, can be inspected in **SOUTH KOREA**, on prior appointment.

Terms:

Payment: 100% by transfer.

Delivery: Immediately.

Dismantling: Dismantling, Loading, Inland Freight, Port charges, Sea Freight, Insurance extra as applicable.

All technical data are based on suppliers information and therefore without obligation for us.

The machines are subject to prior sale; this offer is subject to our General Terms and Conditions.

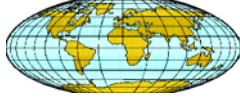
TECHNICAL SPECIFICATIONS:

SLITTER LINE : 6.4mm thickness x 1550mm width x 20Tones

Coil Material : Hot Rolled Steel, Col Rolled Steel, Stainless Steel, others
Coil Sheet Thickness : 1.0 – 6.4 mm
Material Coil Sheet Width : Max. 1,550 mm / Max. 20 ton
Product Coil Width / Weight : Min. 50 mm / Max. 20 ton
Shearing Method : Pull Cut
Main Motor for Recoiler : DC 110 kW
Air Pressor : 4 ~ 6 bar
Electric : 380/220 ± 5 %, 3, 60 ± 2 %

Line Composition :

- Coil car
- Uncoiler (Double Cone type)
- Roll Feeder
- Up Cut Shear for Crop
- Side Side Guide
- Slitter + Spare Slitter Head
- Scrap Winder
- Hump Table



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- Tension Ped
- Looping Table
- Seperator
- Bladle Roll
- Recoiler with pucer
- Exit Coil Car
- Line Hydraulic Unit
- Line Electric Unit

TUBE MILL LINE : 2" OD x 6000mm Length x 3.2mm thickness

Pipe O.D : Max.2" (60.5Φ)

Pipe Thickness : Min. 1.4 mm, Max. 3.2 mm

Pipe Length : Min. 4,400 mm, Max. 6,000 mm

Tube Mill Line Speed : Max. 100 m/min

Welder : HF Welder (BSF - 250)

Pass Line : FL + 850 mm

Air Pressor : 4~6 bar

Electric : 380/220 ± 5 %, 3, 60 ± 2 %

Line Composition :

Double drum uncoiler

Hoop cage

Forming section

Welding section

Cooling box & emulsion recycling system

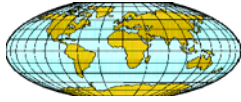
Sizing section

Cut off machine

Run out table

Tooling (Rolls) 19, 21.2, 31.8, 50x30, 40x40, 40x20, 30x30, 20x20

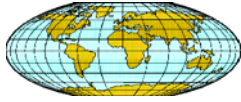
SCROLL TO NEXT PAGE FOR **SLITTING LINE** PICTURES.....



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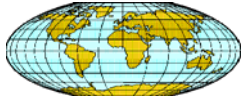




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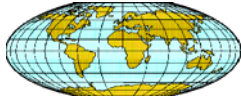




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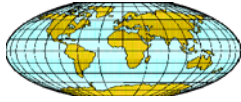


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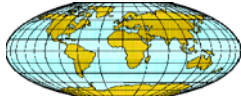
SCROLL TO NEXT PAGE FOR **TUBE MILL** PICTURES.....



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