

SHANTHI INTERNATIONAL

19/20, CENTER POINT, INDIRA GANDHI ROAD, JAMNAGAR 361 008 (GUJARAT) INDIA
PHONE: +91-288-2556671/2556672/2555867 FAX: +91-288-2554254/2751388
EMAIL: SERVODAY@SIFY.COM WEB: WWW.SERVODAY.COM

OFFER BY E-MAIL

TO:

DEAR CUSTOMER,

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:
SI/2306/2630.

TOTAL NO. OF PAGES INCLUDING COVER:
10(ten)

SANUMA JAPAN SLITTING LINE

POWER ON AND VERY GOOD CONDITION, RUNNING IN JAPAN.

PRICE: ON REQUEST "AS IS-WHERE IS" (SUBJECT TO AVAILABILITY)

SANUMA JAPAN MAKE SLITTING LINE 1550MM X 1,0 – 6,4MM X 20 TONES.

Sanuma JAPAN make Slitting Line Size: 1550mm x 1.0 – 6.4mm x 20 Tones

Make : Sanuma, Japan.

Model : 6.4t x 1550w x 20ton

New 1979, overhauled in 1992

Line Specifications:

Coil Material : Hot Rolled Steel, Col Rolled Steel, Stainless Steel, others

Coil Sheet Thickness : 1.0 – 6.4 mm

Material Coil Sheet Width : Max. 1,550 mm

O.D. : Max. 1,900Φ mm

I.D. : 508Φ, 610Φ, 712Φ, 762Φ mm

Weight : Max. 20 ton

Product Coil Width : Min. 50 mm

O.D. : Max. 1,900Φ mm

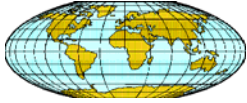
I.D. : 508Φ(drum), 610Φ, 762Φ(drum attachment)

Weight : Max. 20 ton

Shearing Method : Drive Cut and Pull Cut

No. of Slitting:

Sheet Thickness	No. of Slitting	No. of Cutting	Speed
6.4 mm	10 11		28 m/min
4.5 mm	14 15		40 m/min
3.2 mm	16 17		50 m/min
2.3 mm	20 21		80-120 m/min (pull cut)
1.6 mm or less	20 21		100-130 m/min(pull cut)



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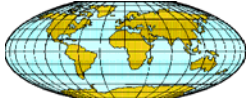
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Main Motor for Slitter : DC 55 kW
for Recoiler : DC 90 kW
Pass Line Height : FL + 1,000 mm
Line Direction : Right to Left from Operation side

Line Composition:

- Uncoiler
- Backup Roll and Coil End Opener
- 3 Roll Feeder
- Up Cut Shear for Crop
- Cutter Entrance-side Side Guide
- Slitter
- Scrap Winder
- Looper
- Separator, Tension Pad and Diflect Roll
- Recoiler
- Coil Car for Recoiler
- Line Hydraulic Unit
- Line Electric Unit

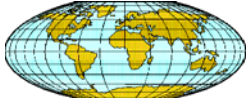
SCROLL TO NEXT PAGE FOR PHOTOGRAPHS.....



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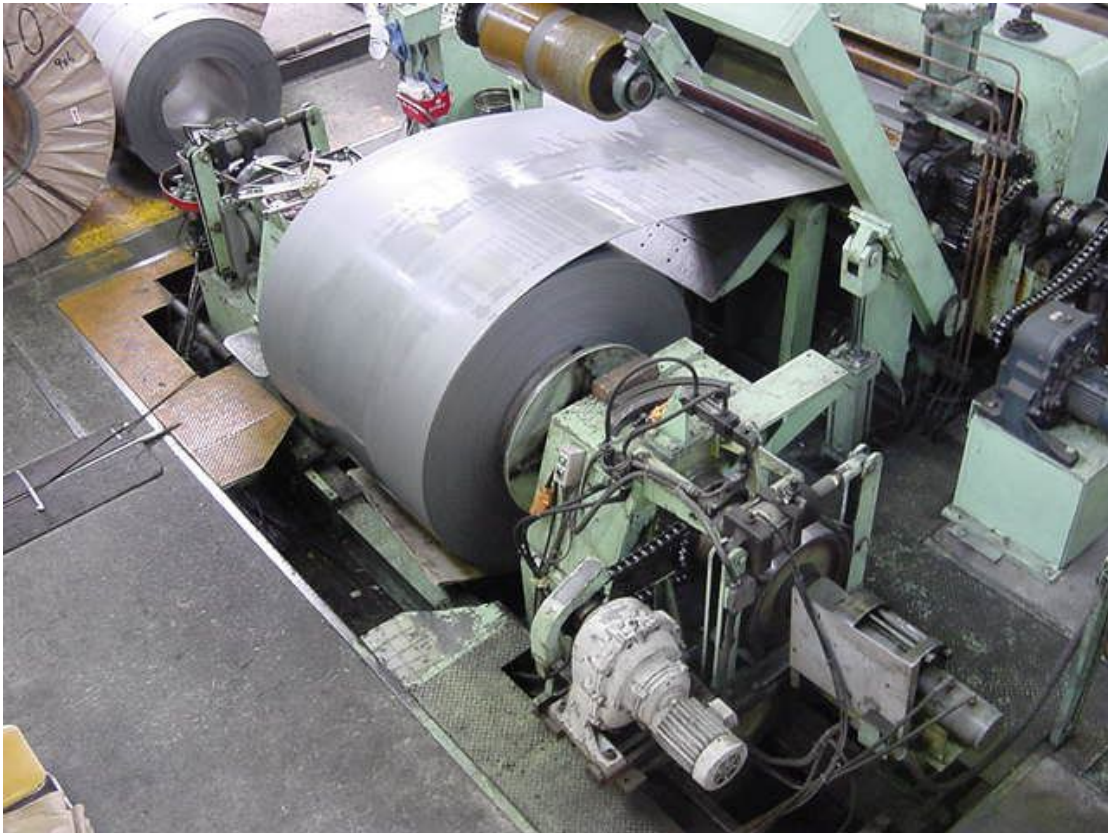
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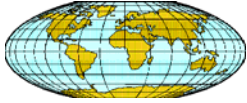




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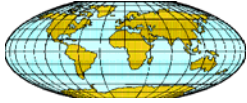
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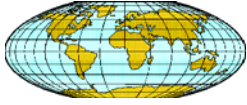
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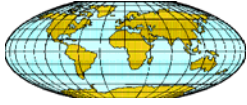
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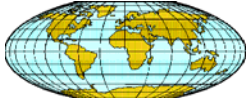
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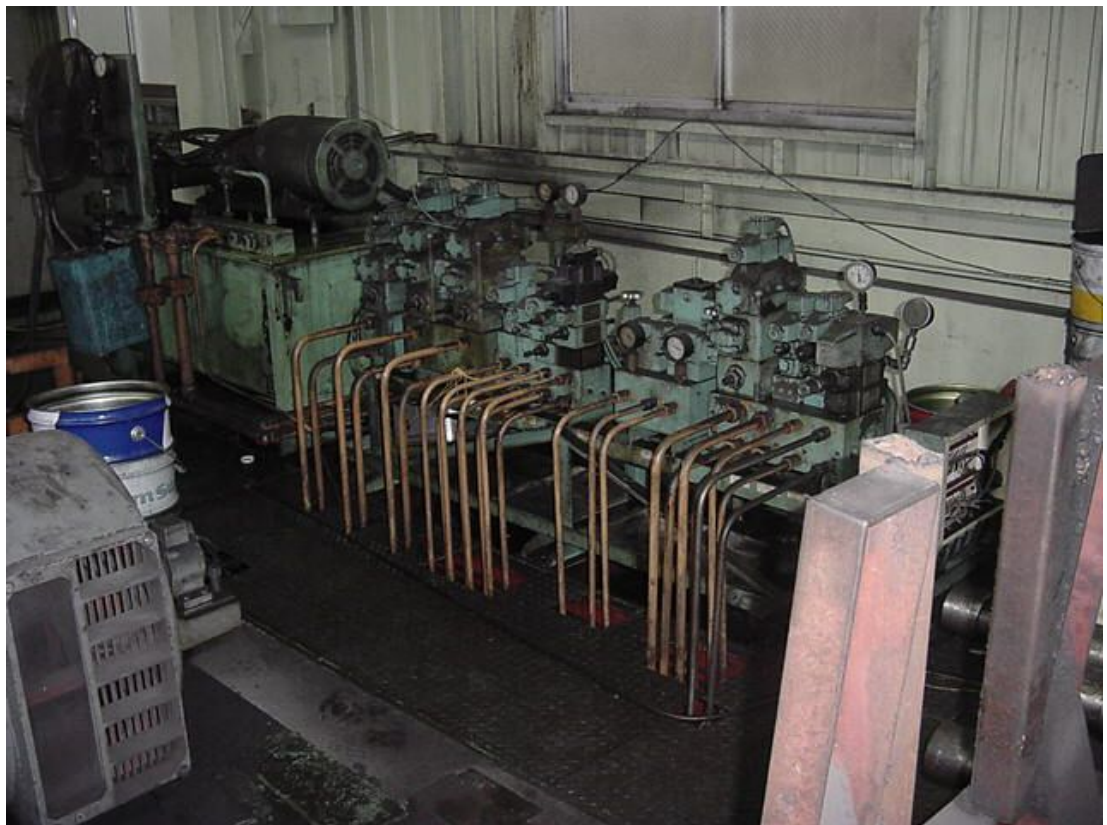


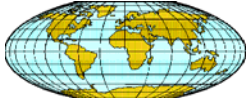
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