

## SHANTHI INTERNATIONAL

19/20, CENTER POINT, INDIRA GANDHI ROAD, JAMNAGAR 361 008 (GUJARAT) INDIA  
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### OFFER BY E-MAIL

TO:

**DEAR CUSTOMER,**

FROM:

**KIRIT MASURIA [DIRECTOR]**

SENDER'S REFERENCE NUMBER:  
**SI/2804/2603.**

TOTAL NO. OF PAGES INCLUDING COVER:  
**10(TEN)**

## HF WELDED TUBE MILL – D.M.S. LOIRE

**POWER ON AND VERY GOOD condition.**

**PRICE: ON REQUEST (SUBJECT TO AVAILABILITY)**

**D.M.S. LOIRE H.F. TUBE MILL LINE TUBE DIA 76 MM MAX X 1.2-4.0MM THICKNESS.**

This mill is on foundation and power on condition, can be inspected in **SPAIN**, on prior appointment.

### Technical Data:

#### **76mm DMS-LOIRE W2.5 TUBE MILL LINE**

**Year 1981**

**Model: W2.5**

**Diameter Range: 20mm - 76mm (3/4" - 3")**

**Line Speed: 20 - 60 Meters/Min (65 - 196 FPM)**

**Thickness Range: 1.2mm - 4mm**

**Coil Capacity: 8,000# Coils**

**Coil OD: 2000mm (80")**

**Coil ID: 508mm - 610mm (20" - 24")**

**Line Direction: R-L**

#### **Complete Mill With:**

**DMS Double End Uncoiler**

**Hydraulic Expansion**

**Air Disc Brake**

**400mm Width**

**Hydraulic Sliding Base**

**Hold Down Snubber Roll, Overarm Type, Hydraulic Operated Feed-Up Drive**

**DMS-Loire Entry Leveler**

**Entry Powered Pinch Rolls**

**Edge Guides**

**5 Roll Flattener**

**DMS-Loire Shear & End Welder**

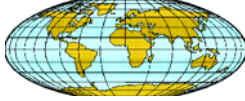
**Auto Clamp & Shear**

**Edge Guides**

**Pinch Rolls**

**Welder**

**DMS-Loire Tube Mill**



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### **Forming Section:**

**Entry Pinch Rolls**

**Entry Edge Guides**

**4 Forming Stands**

**3 Side Idler Roll Stands**

**2 Finn Pass Stands**

**1 Side Idler Roll Stands**

**Universal Drive Mill**

**Shaft Diameter: 90mm**

**45/45 KW DC Drive, 900-1800rpm**

### **DMS-Loire Welding Section**

**GH Electrotermica SA, Solid State, 250kw**

**200-400 KHZ, 380 Volt, 50 Cycle**

**Oto Mill Seam Guide**

**3 Roll Weld Box**

**OD Scarfing**

**ID Scarfing**

**20' Cooling Trough**

**Alfa Lval Heat Exchanger**

### **DMS-Loire Sizing Section**

**4 Sizing Stands**

**4 Side Idler Roll Stands**

**Turks Head**

**Universal Drive Mill**

**Shaft Diameter: 90mm**

**45/45 KW DC Drive, 900-1800rpm**

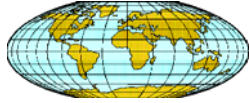
**DMS-LOIRE Press Type, Gap Frame Flying Cutoff Single Cut Die+  
Hydraulic Accelerator Air Clutch**

**10 Meter (30') Run out**

**Complete Mill with Hydraulics, Push Button Panels, Solid State DC  
Drives, Operator's Control Panel, Full Set of Engineering Drawings.**

**Tooling: 38.10mm, 41.12mm, 47.72mm, 56mm**

SCROLL TO NEXT PAGE FOR PICTURES.....



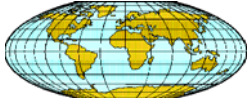
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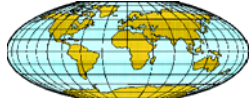
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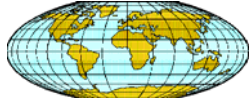
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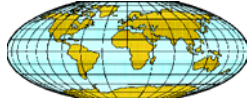
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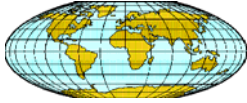
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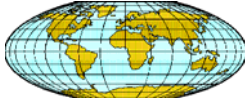
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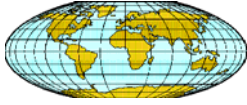




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