

SHANTHI INTERNATIONAL

19/20, CENTER POINT, INDIRA GANDHI ROAD, JAMNAGAR 361 008 (GUJARAT) INDIA
PHONE: +91-288-2556671/2556672/2555867 FAX: +91-288-2554254/2751388
EMAIL: SERVODAY@SIFY.COM WEB: WWW.SERVODAY.COM

OFFER BY E-MAIL

TO:

DEAR CUSTOMER,

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:
SI/1803/2595.

TOTAL NO. OF PAGES INCLUDING COVER:
4(FOUR)

HF WELDED TUBE MILL - OTO MILLS

POWER ON AND VERY GOOD condition.

PRICE: ON REQUEST (SUBJECT TO AVAILABILITY)

OTO MILLS HF WELDED TUBE MILL TUBE DIA 76.2 MM MAX X 0.6-4.0MM THICKNESS.

This mill is on foundation and power on condition, can be inspected in South Africa, on prior appointment.

Technical Data:

Maker: OTO MILLS

Year: 1998

Line direction: Right to left

Thickness Range: .6mm - 4mm Carbon Steel
.9mm - 3mm Stainless

Line Speed: 120 Meters/Min Carbon Steel
90 Meters/Min Stainless

Incoming Material

Strip width: 60mm - 250mm

Coil weight: 5,000 kg

Coil I.D.: 508mm – 610mm

Coil O.D.: 1,100mm – 1,900mm

Finished Products

Round tube diameter: 19.05mm – 76.2mm

Squares size: 15mm x 15mm – 60mm x 60mm

Rectangular size: 20mm x 10mm – 80mm x 40mm

Tube length: 4m – 8m

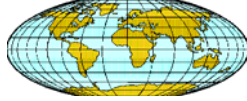
Complete Mill With:

Entry Line

OTO AD 356D Double Uncoiler

OTO GC 254 Automatic strip joiner

OTO FR 321 Vertical strip accumulator ("floop" type)



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Forming Line

OTO Model 763RTC Inox / HF

Julius edge scarfing unit

Entry edge guides

Motorised forming and fin pass

Lateral rolls "cluster type" for forming and fin pass

Seam guide

3-roll universal weld box

Double outside scarfing with pneumatic press

(2) Drives 82 KW each

4 Meter Cooling Tunnel

Sizing Stands

Lateral rolls "cluster type" for sizing

Two turk's heads

Drive 82 KW

Eddy Current Tester

De-Magnetizing Unit

Motors, gearboxes and transmission

Machine designed and ready for quick-change system RTC

Cut-Off Unit

Model TCGH 160

Electric friction saw

55 KW Drive

Output Roller conveyor

Double cradle for bundle preparation

Electrics and electronics

All line motors

PLC controls and solis state drives

Electrical cabinets and operator control panels with panel view readouts

Hydraulic units

Additional equipment

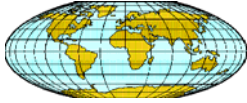
Solid State "ELVA 250 KW" with motorised table

Welding control manual / pyrometer / speed

Outside seam deburring units

Inside scarfing tools for complete diameter range

Tooling: 45.0 mm, 50.0mm, 50.8 mm, 57.15 mm, 60.0 mm, 63.5 mm, 65.0 mm, 70.0 mm.



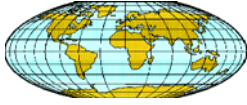
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End.