

SHANTHI INTERNATIONAL

19/20, CENTER POINT, INDIRA GANDHI ROAD, JAMNAGAR 361 008 (GUJARAT) INDIA
PHONE: +91-288-2556671/2556672/2555867 FAX: +91-288-2554254/2751388
EMAIL: SERVODAY@SIFY.COM WEB: WWW.SERVODAY.COM

OFFER BY E-MAIL

TO:

DEAR CUSTOMER,

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:
SI/2002/2589.

TOTAL NO. OF PAGES INCLUDING COVER:
8 (EIGHT)

TUBE MILL – SLITTING LINE – GALVANIZING LINE ETC.

COMPLETE PLANT

INSTALLED AND POWER ON – VERY GOOD CONDITION

PRICE:

LOCATION FOR INSPECTION: EUROPE

PRICE: ON REQUEST.

Complete Tube Plant

Make: 1999-2000

Diameter: 1/2"-4"

Oto Mills ERW Tube Mill

Lueco Pickling and Galvanizing Line

Marcegalia Tube Straightening Machine

Gagil Straightening Machine

VAI End-Facing Machines

Two (2) Mair Packaging Machines

VAI Tube Hydro-Teting Machine

Marcegalia Slitting Line

MARCEGALIA SLITTING LINE

Type: Looping Pit

Width: 1600mm

Thickness: 1mm-6mm

ID: 508mm - 762mm

OD: 1200mm - 2000mm

Weight Capacity: 30ton

Arbor Size: 241mm

Four Coil Storage Area

Pit Type Coil Car

Double Stub Uncoiler

Powered Hold-Down Roll

Peeling Table

Powered Pinch Rolls

5-Roll Coil Straightening Machine

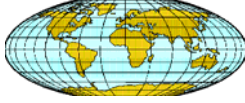
Crop Shearing Machine

Two (2) Slitting Heads

DC Motor 116Kw 823/1800rpm

Pit Cross Over Table

Scrap Baller



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Combo Rotary/Drag Tension Stand

DC Motor 98Kw 1575kw

Mandrel Recoiler

Over-Arm Separator

DC Motor 195Kw 624/2000rpm

Pit Type Exit Coil Car

2-Arm Turnstile

OTO MILLS TUBE MILL

Type: Rafted (with Spare Forming and Sizing Stands)

Diameter: 1/2"-4"

Shaft Diameter: 4"

Make: 1999

Jib Crane

Capacity: 8ton

Double-End Uncoiler

Comm: 4392

Mandrel Face: 18"

Automatic Rotation

Automatic Expansion

Powered Outboard Support

Peeling Table

Powered Pinch Rolls

4-Roll Straightening Machine

ABB DC Motor

Manual Edge Guides

Automatic Crop Shear/TIG Welder

Tipo: GG456

Horizontal Accumulator

Entry Pinch Rolls

Width:18"

Automatic Edge Guides

5-Roll Coil Straightener

Forming Mill

Nine (9) Forming Stands

Eight (8) Side Stands

Two (2) DC Motors

Make: ABB 126Kw 968/2051 RPM

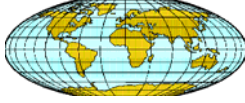
Multi-Speed Oto Mills Gear Boxes

Welding Section

Solid State Thermatool

Power: 300Kw/Connecting Power454KVA

4-Roll Welding Box



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Two (2) Outside Scarfing Units

Cooling Section

Adjustable Guide Rolls

Cooling Capacity: 125,000kcal/h

Sizing Mill

Four (4) Sizing Stands

Four (4) Side Idle Rolls

Four (4) Double-Side Turkheads

Motor: 110Kw DC

Multiple Speed Gear Boxes

NDT Eddy Current Flaw Detector

Magnetizing Yoke M140

VAI Flying Friction Saw

Tolerance: +-2mm

Length: 3600mm

Travel Drive: 29Kw

Capacity: 17 cuts/min

Blade Drive: 55Kw/3000rpm

Blade Dimensions: 700mm x 5mm

Automatic Run Out Conveyor

Siemens Electrics & Drives; Rapid Tooling Change Design; Numerous

Tooling Sets for Round, Square, Rectangular

PICKLING AND GALVANIZING PLANT with Fully Automatic Pipe Handling and

HCL Regeneration

Make: Lueco

Diameter: 1/2"-4"

Wall Thickness: 2mm-4.2mm

Length: 6m

Tolerance: +10mm

Capacity: around 46,000ton per year

Kettle Dimensions: 8m(L) x 1.6m(W) x 2m(D)

Material: Acid Protective

Pickling Line

Dry Galvanizing Line

Zinc Steam Suction

HCL Recovery Plant

Flux Preparation

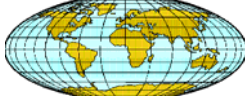
Oil Separation for Degreasing Bath

Recooling Equipment

Steam Producing Unit

Testing Equipment

Complete Fully Automatic Plant; with Electrics, Hydraulics, Controls.



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More details and technical specs are available per request

PIPE STRAIGHTENING MACHINE #1

Make: Gagil
6-Roll Design
Hydraulic Roll Adjustment
Two(2) AC Motors 45Kw
Multiple Speed Gear Boxes
In and Out Automatic Tables

PIPE STRAIGHTENING MACHINE #2

Make: Marcegalia
Manual Roll Adjustment
Two DC Motors 25HP
In & Out Automatic Tables

VAI END FACING MACHINES

Two Work Heads
Length: 6meters

VAI AIR BLOW-OUT MACHINE

Air: 3-4 bars
Consumption: 5000nm³/h (approx)

VAI THREADING MACHINE

Diameter: 21mm - 114mm
Length: 6meters
Wall Thickness: 1.2mm - 6mm

VAI HYDRAULIC PIPE TESTING MACHINE

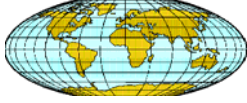
Diameter: 21.3mm - 114.3mm
Wall Thickness: 1.2mm (minimum)
Length: 6m
Testing Heads: 6 positions
Pressure: 30-150bars
Time Pressure: 2-15 sec

MAIR AUTOMATIC PACKAGING MACHINE #1

Material: Round, Square, Rectangular
Wall Thickness: 1.2mm - 6mm
Automatic Bundling: 200mm x 200mm up to 600mm x 500mm
Bundle Weight: 3000kg
Ink Jet Printer

MAIR AUTOMATIC PACKAGING MACHINE #2

Type: Magnetic (Scratch Free)
Material: Cold Roll
Diameter: 21mm - 114mm
Square Tube: 16mm - 90mm
Rectangular: 20mm x 12mm - 120mm x 60mm
Length: 6meters



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Bundle Weight: 3,000Kg

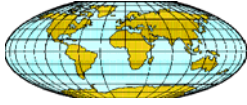
Weighting Section

Ink Jet Printer

This is complete plant to make hot rolled, cold rolled, galvanized tubes and pipes. Condition of all listed machines is excellent. All machines are installed at the plant.

>SCROLL TO NEXT PAGE FOR PHOTOGRAPHS>>>>>>





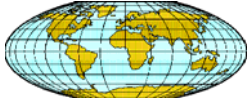
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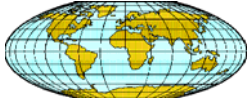
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