

SHANTHI INTERNATIONAL

19/20, CENTER POINT, INDIRA GANDHI ROAD, JAMNAGAR 361 008 (GUJARAT) INDIA
PHONE: +91-288-2556671/2556672/2555867 FAX: +91-288-2554254/2751388
EMAIL: SERVODAY@SIFY.COM WEB: WWW.SERVODAY.COM

OFFER BY E-MAIL

TO:

DEAR CUSTOMER,

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:
SI/0512/2578.

TOTAL NO. OF PAGES INCLUDING COVER:
7(SEVEN)

HF WELDED TUBE MILL AEF MAKE

DISMANTLED – VERY GOOD CONDITION

PRICE: ON REQUEST (SUBJECT TO AVAILABILITY)

HF WELDED TUBE MILL AEF MAKE TUBE DIA 63.5MM X 2.4MM THICKNESS.

2 1/2" x .095" AEF Tube Mill Line / Solid State Welder

Model K225
1/2" - 2 1/2" Diameter Tubing
.095" Max Wall Thickness
Line Speed: 350 FPM

Uncoiler
Littell 4000# Double
2 Ton Jib Crane
Entry Guide Stand

Butt Welder
AEF - Automatic Operation

Mill
AEF K225 1972
2" Shaft Diameter
Universal Drive Mill
Right to Left

Forming - 3 Pass driven, 3 pass idle
Fins - 3 Pass driven, 3 pass idle
60 HP DC drive motor forming & fins
Power Lube system

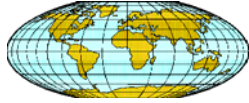
Weld Unit - 1 - 2 Roll Unit

Double Scarfing Unit & Welder

Welder
1999 Thermatool 200 KW Solid State Welder

Cooling trough - 20'

Sizing - 3 pass driven, 3 pass idle
40 HP DC drive motor
1 gear box 3 output shafts
Power lube system



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Double shape turks head

Cutoff

Ralph Hankin

Rebuilt & upgraded 1990

Upgraded entry guide system

Hydraulic clutch

Talleyrand length system

DC drive runout belt

Complete Mill with Tooling for rounds, squares and rectangles (list available upon request)

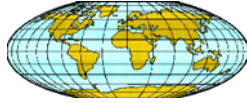
Siemens Digital Drives

Dieco De-Dimpler

Tooling Sizes: .620"/.625" rd, .500" x .500" sq, .510" x .730" oval, .675" rd, .688" rd, .706" rd, .750"/.7545"/.758" rd, .625" x .625" sq, .500" x .750" rec, .840" rd, .600" x 1.000" oval, .875" rd, 1.125" x .438" oval, .938" rd, .750" x .750" sq, .500" x 1.000" rec, 1.000"/1.0025" rd, .600" x 1.181" oval, 1.033" rd, .598" x 1.363" oval, 1.063"/1.067"/1.070" rd, .830" x .830" sharp corner, 1.094" rd, .875" sq, .984" x .787" rec, .750" x 1.000" rec, 1.125" rd, 1.171" rd, .875" x 1.000" rec, .938" sq, 1.200" rd, 1.500" x .375" rec, 1.250" rd, 1.500" x .375" rec, 1.250" rd, 1.000" x 1.000" sq, 1.181" x .787" rec, 1.500" rd



>SCROLL TO NEXT PAGE FOR PHOTOGRAPHS>>>>>>>



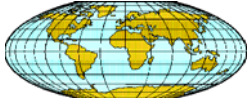
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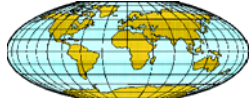
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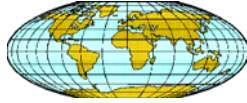
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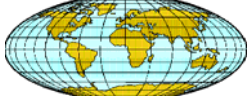
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