

# SHANTHI INTERNATIONAL

19/20, CENTER POINT, INDIRA GANDHI ROAD, JAMNAGAR 361 008 (GUJARAT) INDIA  
PHONE: +91-288-2556671/2556672/2555867 FAX: +91-288-2554254/2751388  
EMAIL: [SERVODAY@SIFY.COM](mailto:SERVODAY@SIFY.COM) WEB: [WWW.SERVODAY.COM](http://WWW.SERVODAY.COM)

## OFFER BY E-MAIL

TO: **DEAR CUSTOMER,**

FROM: **KIRIT MASURIA [DIRECTOR]**

SENDER'S REFERENCE NUMBER:  
**SI/0512/2577.**

TOTAL NO. OF PAGES INCLUDING COVER:  
**4(FOUR)**

## **HF WELDED TUBE MILL TUREK & HELLER MAKE**

**DISMANTLED AND UNDER OVERHAULING - VERY GOOD CONDITION**

**PRICE: ON REQUEST (SUBJECT TO AVAILABILITY)**

**HF WELDED TUBE MILL TUREK & HELLER MAKE TUBE DIA 76.2MM X 5.5MM THICKNESS.**

### **3" x .220" Turek&Heller Tube Mill**

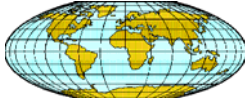
Strip Width: 3" - 11.80" (76.2mm-300mm)  
Thickness Range: .065" - .220"  
Weight Capacity: 10,000lbs Coils  
Line Speed: 80 - 200 FPM  
Coil ID: 15" - 25"  
Coil OD 72"  
50,000 - 75,000 PSI

Consisting of:  
10,000lbs Double End Uncoiler  
4 Leaf Hydraulic Expansion Motorized  
Air Clutch  
Disc Brake  
Hydraulic Rotation

Peeler Hod Down Roll  
Serial# J1478  
Khife type Peeler  
Top and Bottom Hold Down Roll  
Motorized Hold Down Roll  
Exit Edge Guide

5 Roll Flattener  
14" Roll Face  
6" Diameter Roll  
Entry Pinch Rolls  
Entry Edge Guides  
10 HP AC Motor  
Hydraulic Open/Close for Rolls  
Exit Edge Guide

Automatic Shear End Welder  
Hydraulic Shear and Clamping  
50,000 - 100,000 PSI  
13" Wide Shear Blade  
Entry and Exit Hold Down  
Miller Automatic One Wire Feed Unit  
Single Torch Weld



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Turek & Heller Forming Mill

4 1/2" Dia Spindles

Universal Drive

Entry Pull Out Stand

2 Sets Edge Guides

5 Forming Stands

3 Finn Pass Stands

7 Side Idle Roll Stands

(2)75HP DC Motors

Welding Unit

Entry Seam Guide

2 Roll Weld Box

2 Scarfing Stands

Exit 3 Roll Weld Pressure Rolls

3 Sizing Stands

4 1/2" Dia Spindles

3 Side Idler Rolls Stands

4 Roll Double Sided Turks Head

75 HP DC Motor

Alpha Double Cut Cut-Off

Serial# FR-20-56

Year 1980

3-1/2" Max. Tube Diameter

Double Cut Die

Die Acceletartor

Flying Ram

Beta Ram Push Button Panel with

Readouts

Electrics

ABB Digital Drives

Model# ACS 600

Allen Bradley SLC 5/03 PLC

Includes:

2 Spare Gear Boxes

Side Clevis's

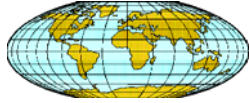
1 Box of Misc. Spare Parts

3 Hydraulic Units

Operator Push Button Control Panel

Allen Bradley PLC Panel View 1000

>SCROLL TO NEXT PAGE FOR PHOTOGRAPHS>>>>>>>



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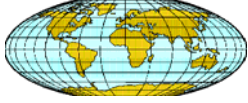
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UNDER\_OVERHAULING





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End.