

SHANTHI INTERNATIONAL

19/20, CENTER POINT, INDIRA GANDHI ROAD, JAMNAGAR 361 008 (GUJARAT) INDIA
PHONE: +91-288-2556671/2556672/2555867 FAX: +91-288-2554254/2751388
EMAIL: SERVODAY@SIFY.COM WEB: WWW.SERVODAY.COM

OFFER BY E-MAIL

TO:

DEAR CUSTOMER,

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:
SI/0512/2575.

TOTAL NO. OF PAGES INCLUDING COVER:
6(SIX)

HF WELDED TUBE MILL YODER MAKE

INSTALLED AND UNDER POWER IN EXCELLENT CONDITION

PRICE: ON REQUEST (SUBJECT TO AVAILABILITY)

HF WELDED TUBE MILL YODER MAKE TUBE DIA 50.8MM X 2.4MM THICKNESS.

2" x .095" Yoder W Style Tube Mill Line with Kent Floop

.472" - 2.00" Dia Tube Diameter
.095" Max Wall Thickness
Line Speed: 500 FPM

Uncoiler
Littell 4000lb. double
2 Ton jib crane
Entry guide stand

Butt Welder
Automatic operation

Accumulator
Kent Floop R323-LE S/N SST-2/9363
1990

Mill
Yoder 1979
Left to right
W Style universal drive mill
2" Shaft Diameter

Forming- 4 pass driven (bottom shaft), 3 pass idl
Fins- 3 pass driven (top&bottom shaft), 3 pass idl
75 HP DC drive motor Forming & fins
Power lube system

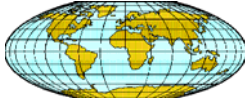
Weld unit-1 - 2 roll unit

Double scarfing unit & winder

Solid State Thermatool Welder
Year New: 1999
Power Supply: 200Kw

Cooling trough -20'

Sizing- 3 pass driven, 3 pass idle



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75 HP DC drive motor
3 single gear boxes (top & bottom shaft) drive
Power lube system

Double shape turks head

Cutoff
Alpha S/N 43 SR 10-2-55
1990
Upgraded entry guide system
Hydraulic clutch
Talleyrand length system
DC drive runout belt

Mair run out & bundling system
1990 S/N N1480-1990

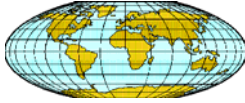
Complete mill with tooling for rounds, squares and rectangles (list available upon request)

Siemens Digital Drives

Complete mill installed in plant and under power.

Tooling sizes: .469" rd, .472" rd, .498" rd, .500" rd, .551" rd, .562"/.563" rd, .567" rd, .620" rd, .622" rd, .625" rd, .500" x .500" sq, .510" x .730" oval, .675" rd, .688" rd, .706" rd, .748"/.750" rd, .625" x .625" sq, .500" x .750" rec, .758 rd, .785"/.787" rd, .840" rd, .866" rd, .869" rd, .875" rd, 1.125" x .438" oval, .938" rd, .750" x .750" sq, .500" x 1.000" rec, 1.000" rd, .600" x 1.181" oval, 1.094" rd, .875" sq, .750" x 1.000" rec, .984" x .787" rec





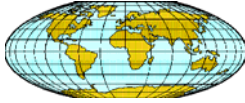
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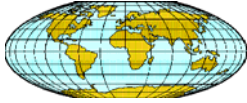




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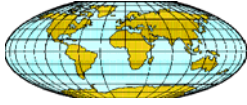




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