

SHANTHI INTERNATIONAL

19/20, CENTER POINT, INDIRA GANDHI ROAD, JAMNAGAR 361 008 (GUJARAT) INDIA
PHONE: +91-288-2556671/2556672/2555867 FAX: +91-288-2554254/2751388
EMAIL: SERVODAY@SIFY.COM WEB: WWW.SERVODAY.COM

OFFER BY E-MAIL

TO:

DEAR CUSTOMER,

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:
SI/1312/2574.

TOTAL NO. OF PAGES INCLUDING COVER:
5(FIVE)

HF WELDED TUBE MILL KUSAKABE JAPAN

VERY GOOD condition.

PRICE: ON REQUEST (SUBJECT TO AVAILABILITY)

HF WELDED TUBE MILL KUSAKABE JAPAN TUBE DIA 21MM TO 114MM X 2MM TO 6MM THICKNESS.

114mm (4 1/2") Dia Kusakabe Rafted Pipe Mill Line New 1989

Year 1990
Model: KMP 21-114

Diameter Range: 21mm - 114mm (.820" - 4.500")
Line Speed: 20 - 100 Meters/Min (65 - 328 FPM)
Thickness Range: 2mm - 6mm (.080" - .250")
Coil Capacity: 15,000# Coils
Coil OD: 2000mm (80")
Coil ID: 508mm - 610mm (20" - 24")

Dual Rafted Design Mill:

Raft No.1 : 21.3mm - 48.6mm Diameter x 2mm - 4.05mm Thickness
65mm Dia Shafts
Raft No.2 : 38.1mm - 114.3mm Diameter x 2mm - 6.02mm Thickness
100mm Dia Shafts

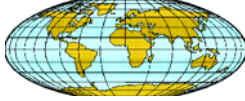
Complete Mill With:

Double End Uncoiler
Model UC-7.5T
Hydraulic Expansion
Drag Brake
Hydraulic Sliding Base
Hold Down Roll
Feed-Up Drive

Peeler / Hold Down Roll

Entry Unit Leveler
Model LMD-400D
Capacity 400mm x 6.4mm (16" x .250")
Entry Powered Pinch Rolls
Edge Guides
7 Roll Flattener

Shear & End Welder
Model SW-400



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Capacity 400mm x 6.4mm (16" x .250")
Auto Clamp & Shear
Edge Guides
Pinch Rolls
Welder: Panasonic Pan Star HF - 350

Vertical Floop Accumulator
Model K - 505
Strip Width: 400mm (16")
Strip Thickness: 6.35mm (.250")
Max Speed: 300 Meters/Min
37 KW DC Drive

Forming Mill:
2 Sets of Pinch Rolls
2 Sets of Edge Guides
3 Forming Stands
3 Side Idler Roll Stands
4 Finn Pass Stands
3 Side Idler Roll Stands
Universal Drive Mill
Single Point Stand Adjustment
90 KW DC Drive

250KW Nichico High Frequency Welder
Twin Tube Design
400 KHZ, 380 Volt, 50 Cycle

2 Weld Boxes
2 Roll Weld Box for Raft #1
4 Roll Weld Box for Raft #2

Entry Strip Guide Roll
Weld Box
2 OD Scarfing Stands
Exit Weld Pressure Roll

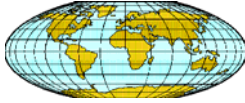
20' Cooling Trough

Sizing Mill
4 Sizing Stands
4 Side Idler Roll Stands
Turks Head
Universal Drive Mill
Single Point Stand Adjustment
90 KW DC Drive

Terico Eddy Current Tester
Model CD-7041F

(2) 5 Roll 2 Plane Straighteners
One for each Raft

Dual Cold Saw Cut-Off
2 Saw Heads



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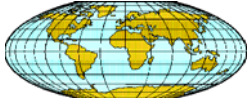
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Model MC-2NC and Model MC-4NC
20 Cuts/Min and 15 Cuts/Min
37 KW AC Motor and 55 KW AC Motor
Hydraulic Clamping
37 KW DC Accelerator / Servo Feed
NUSCO - 200 W Control Station
Sysmac C500 PLC Control
NEW Spare Saw Blades

15550mm (50') Run Out Conveyor

Complete Mill with Hydraulics, Push Button Panels, Solid State DC
Drives Model DS 700, PLC Control, Spare Welder Tubes, Large
Quantity of
NEW Spare Parts, Full Set of Engineering Drawings.





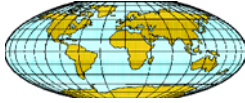
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