

SHANTHI INTERNATIONAL

19/20, CENTER POINT, INDIRA GANDHI ROAD, JAMNAGAR 361 008 (GUJARAT) INDIA
PHONE: +91-288-2556671/2556672/2555867 FAX: +91-288-2554254/2751388
EMAIL: SERVODAY@SIFY.COM WEB: WWW.SERVODAY.COM

OFFER BY E-MAIL

TO:

DEAR CUSTOMER,

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:
SI/0512/2573.

TOTAL NO. OF PAGES INCLUDING COVER:
5(FIVE)

HF WELDED TUBE MILL OTO MILLS/CANTI

VERY GOOD condition.

PRICE: ON REQUEST (SUBJECT TO AVAILABILITY)

OTO MILLS/CANTI HF WELDED TUBE MILL TUBE DIA 83MM MAX X 0.8-3.2MM THICKNESS.

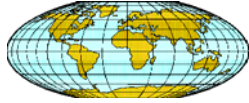
This mill is minus the welder and shear, but we do have alternative suitable shears and welders available that we could offer

Manufacturer Stands – Canti, Italy

Bundling – Mair Research, Italy
All other Equipment – OTO Mills, Italy
Year of Manufacture Mill Stands 1982
All other Equipment 1996
Max. Tube Diameter 83mm
Wall Thickness 0.8 – 3.2mm
Line Speed 83 m/min
Feed Direction Left to Right
Driven Stands Single Point Adjustment
Spindle Diameters Forming & Sizing 75mm
Side Stands Forming
Sizing
90mm
120mm
Horizontal Centres Forming & Sizing 750mm
Roll Space Forming & Sizing 185mm
Vertical Adjustment 160 – 300mm

ENTRY EQUIPMENT

OTO Double Uncoiler (1996)
330mm Max. Strip Width
3000 kg Coil
Hydraulic Adjustment
Pneumatic Brake
OTO Welder/Shear (1996)
Hydraulic Operation
OTO/KENT Floop (1996)
23 kW Drive



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FORMING MILL

Entry Guide Table with Edge Condition

5 Driven Breakdown Stands

Spindle Diameters: 75mm

4 Driven Fin Pass Stands

8 Idle Side Stands

Spindle Diameters: 90mm

New Bearings 2006

90 kW DC 1575/2500 RPM Drive (1996)

Gearbox Speed 750/1500/375 RPM

New bearings fitted to stands 2007

WELDING SECTION

Welder not included

2-Roll Weld Pressure Unit

Scarfig & Seam Ironing Unit

SIZING MILL

4 Driven Sizing Stands

Spindle Diameters: 75mm

4 Idle Side Stands

Spindle Diameters: 120mm

New Bearings 2006

90 kW DC 1575/2500 RPM Drive (1996)

5 Turks-Heads (Note: Carcases only, rolls not included)

Gearbox Speed 750/1500/375 RPM

New bearings fitted to stands 2007

CUT-OFF NOT INCLUDED

RUN-OUT & BUNDLING

Run-out Table

MAIR Bundle Packing Unit (1996)

Length: 2 – 9.8m

2000 kg Bundle

Auto Drop

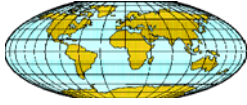
ELECTRICS

ELLETRE Electrical Panels(1996)

415V 50 HZ Supply

Control Consoles

TOOLING



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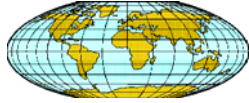
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38.10mm
41.28mm
44.45mm
47.62mm
50.80mm
60.00mm
63.50mm
65.00mm
70.00mm
76.20mm





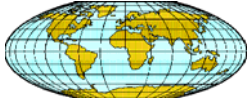
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