

SHANTHI INTERNATIONAL

(EXPORTER OF PLANT AND MACHINERY ON TURNKEY BASIS)

OFFER BY E-MAIL

| | | | |
|---------------|-----------------------|-------------------------------------|---------------------------------|
| TO: | DEAR CUSTOMER | FROM: | KIRIT MASURIA [DIRECTOR] |
| FAX NUMBER: | | TOTAL NO. OF PAGES INCLUDING COVER: | 8 (EIGHT) |
| PHONE NUMBER: | | SENDER'S REFERENCE NUMBER: | SI/2543. |
| EMAIL: | | YOUR REFERENCE NUMBER: | |
| RE: | SLITTING LINE. | | |

URGENT FOR REVIEW PLEASE COMMENT PLEASE REPLY PLEASE RECYCLE

SLITTING LINE

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|--|
| SEO YEONG SLITTING LINE |
| Dismantled and Condition and VERY GOOD. |
| PRICE: ON REQUEST (SUBJECT TO AVAILABILITY) |
| SLITTING LINE WITH TOOLING |
| SIZE: 1250MM WIDTH X 18 TONE X 1.0 – 6.0 MM |

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| Specifications: |
| Maker : SeoYeong Machinery, Korea |
| Year of built : New in 1989 |
| Type : Drive cut with single loop |
| Material : Hot & Cold rolled steel |
| Coil thickness : 6.0mm max. |
| Coil width : 1,250mm max. |
| Coil inside diameter : 500, 600mm |
| Coil outside diameter : Max. 1,800mm |
| Line speed : 60m/min max. (to be confirmed) |
| Pass direction : From left to right on operator side |
| Floor dimension : 10M x 30M approx. |

Line consists;

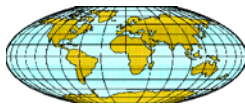
| |
|---|
| ENTRY COIL CAR & SKID |
| 4-wheel and motor drive coil car |
| Underground cylindrical up-down with V-cradle |
| With two(2) coil standby stackers |

| |
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| UNCOILER |
| Coil ID 500 & 600mm double cone type |
| Geared motor 3.7kW x 1800rpm x 150:1 reducer |
| Over-arm snubber hold-down with a 300 x 400mm motor driven urethane roll |
| Hydraulic sliding base for coil center position adjustment |
| Tension brake with pneumatic cylinder |
| Coil weight 20 tons |

| |
|--------------------------------------|
| COIL PEELER & PINCH ROLL |
| Peeling table by hydraulic extending |

Office: 15, Dundee Road, South Norwood, London SE25 4QN, UK. Phone +44 208 244 2477 Fax +44 208 244 2477 (Ask for Fax Tone)

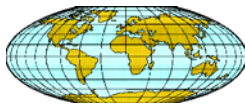
Email: masuriak@sify.com & kirit@servoday.com



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| Air cylindrical up-down pinch roll |
| Pinch roll size 210 x 1600mm |
| LEVELLER |
| 3-roll leveller, 1 over 2 |
| Upper roll driven by geared motor and pinion stand |
| Lap adjustment by manual wheel and interconnected worm gear |
| Roll size 210 x 1600mm |
| CROP SHEAR |
| Hydraulic and link type up-cutting blade |
| Blade size 35mmT x 100mmW x 1400mmL |
| TENSION PAD |
| Pad up-down by two(2) air cylinders |
| Pad size 200mmW x 1400mmL |
| FEEDER ROLL |
| Air cylindrical up down roll |
| Roll size 210 x 1600mm |
| SIDE GUIDE |
| Vertical side guide roll with 3-rolls on each side |
| Width adjustment and positioning by air cylinder |
| SLITTER |
| Rubber ring type |
| Lap adjustment with manual handle and interconnected worm gear |
| Arbor size 180 x 1500mm |
| Knife size ID180 x OD310 x TH20mm |
| Drive motor DC 22kW x 220V x 850rpm |
| Number of cut 11 strands max. |
| Minimum slitting width 110mm |
| Pinion gear box with speed change transmission |
| SCRAP WINDER |
| Two winding spools |
| Inter-spool connecting spindle |
| Spool size ID400 x OD800 x 400mm width |
| LOOP PIT & TABLE |
| Cylindrical up-down tables with idle rolls |
| Table size 1600mm wide x 3100mm long |
| Pit size 2800mm depth x 6000mm long |
| TENSION ROLL STAND |
| With strip separator |
| Cylindrical up-down urethane tension roll |
| Upper roll size 210 x 1600mm |
| Lower roll size 450 x 1600mm |
| REWINDER |
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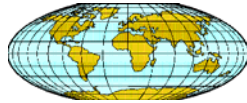


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| Gear box type body |
| 4-leaf segment hydraulic expanding mandrel |
| Mandrel diameter 500mm x 1450mm face |
| Over-arm strip separator |
| Drive motor DC 30kW x 220V x 850rpm |
| Hydraulic coil stripper |
| Coil weight 10 tons (Necessary a new drum support for 20 ton coil) |
| |
| EXIT COIL CAR & SKID |
| Underground cylindrical up-down |
| 4-wheel and motor driven |
| V-cradle |
| |
| ELECTRIC CONTROL |
| By SinRa Heavy Electric, Korea |
| S.C.R drive main control panel with STATIC DC adjustable |
| Main operation desk |
| Terminal operation desks |
| |
| AUXILIARIES |
| Hydraulic units |
| Air compressor |
| 5 ton capacity coil weight scale |
| |
| SPARES |
| One(1) complete cutter stand assembly for stand-by |
| Two(2) complete strip separator assemblies for stand-by |
| Slitting knife 33 sheets excluding those of assembled on two cutter stands |
| Shearing blade 8 sheets excluding those of mounted on crop shear |

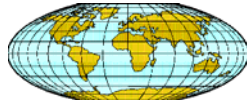
PHOTOGRAPHS ON NEXT PAGE:



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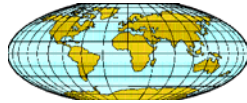




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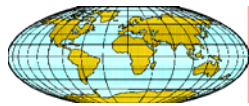




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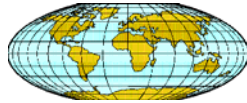




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