

SHANTHI INTERNATIONAL

19/20, Center Point, Indira Gandhi Road, Jamnagar 361008 (India)
Phone: +91-288-2556671/2556672/2555867 Fax: +91-288-2554254/2751388
Email: servoday@sify.com – www.servoday.com
Subject to Jamnagar Jurisdiction

OFFER BY E-MAIL

TO:

DEAR CUSTOMER,

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:

SI/2534.

TOTAL NO. OF PAGES INCLUDING COVER:

8 (EIGHT)

CUT TO LENGTH LINE

LOCATION	: USA
PRICE	: ON REQUEST (SUBJECT TO AVAILABILITY)
MAKE	: PRODUCTION MACHINERY
COIL WEIGHT	: 28 TONES
COIL WIDTH	: 2125MM
THICKNESS	: 12MM MAX. (see thickness chart)
PRESENT CONDITION	: DISMANTLED.

General Specifications:

Manufactured: 1976

Material: Cold Rolled Carbon Steel, Hot Rolled Carbon Steel, Scale Free and Not Scale Free

Yield Strength: 50,000 PSI

Shear Strength: 50,000 PSI

Coil Width: Maximum: 84", Minimum: 24"

Coil Thickness

- Maximum:

.500" @ 50,000 PSI Yield Flattener Only

.375" @ 80,000 PSI Yield Flattener Only

.3125" @ 50,000 PSI Yield Leveler Only

.250" @ 80,000 PSI Yield Leveler Only

- Minimum: .074"

Maximum Coil Weight: 60,000 Lbs.

Coil I.D.: Maximum: 30", Minimum: 20"

Coil O.D.: Maximum: 78", Minimum: 36"

Line Speed: Variable to 100 FPM

Sheet Length: Maximum: 480", Minimum: 24"

Maximum Pack Weight: 20,000 Lbs.

Maximum Pack Height: 18"

Stack Width: Maximum 84", Minimum: 24"

Stack Length: Maximum: 480", Minimum: 24"

Stack Height Maximum: 18"

Length Accuracy:

- +/- 1/16" up to 144" Long

- +/- 1/8" over 144" Long up to 360" Long

- +/- 3/16" over 360" Long

Hand of Line: Right to Left

Line Output Capacity:

Length: Cuts Per Minute:

480" 2

360" 3

240" 4

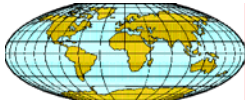
180" 6

120" 8

96" 9

60" 13

48" 15



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24" 20

Note: Coil O.D./Peeler Limitations:

- 20" I.D. by 36" Wide (Minimum) at 36" O.D.
- 24" I.D. by 42" Wide (Minimum) at 36" O.D.
- 28" I.D. by 49" Wide (Minimum) at 36" O.D.
- 30" I.D. by 52" Wide (Minimum) at 36" O.D.

Coils over 40" O.D. by 24" thru 84" Wide at 20" thru 30" I.D.

Overall Length of Line: 140' x 38' Wide

New 150HP DC Motor, Eurotherm 590 Electric (1999)

New Cones 18"-34" (Attached to Over Old Set)

P/M refigured Coil Capacity to 80,000 Lbs.

Line Includes:

Coil Ramp 3 Station (New in 1997)

Uncoiler - Cone Type

- 60,000 Lbs.

- 18" to 34" Coil I.D. Range

- 5' Deep Coil Elevator with Driven Rolls

Peeler/Hold Down - Driven Hold Down Roll

- 48" Wide Blade Up/Down, In/Out

Flattener

- 90" Wide

- 5 Roll (2 over 3 Roll)

- 10" Diameter Roll

- 16" Diameter Entry Pinch

- Hydraulic Open & Close

- Individual Screwdown Adjustment (Motorized)

Leveler

- 90" Wide

- 17 Roll (8 over 9)

- 3½" Diameter Roll, 4 Back Ups

- 2 Backup Motor Adjust

- Front/Rear Tilt

Note: Flattener and Leveler Driven by Common Gearbox 150 HP, 150HP Eurotherm DC Motor,
1150/2500 RPM, 500V, Gear Ratio 38.45:1 & 16.02:1

Carryover Table - 18' Long with Measure Roll Attached

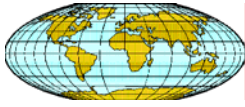
Shear - 98" Wide - Wysong Mechanical Downcut

Stacker - Drop Leaf - 20'

Runout Conveyor - 30' Driven Rollers

Pallet Conveyor - 60' Gravity Feed Roller Conveyor

SCROLL TO NEXT PAGE FOR PICTURES.....

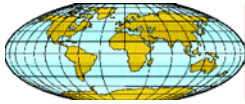


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BEFORE REMOVAL





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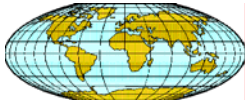
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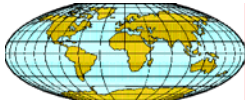
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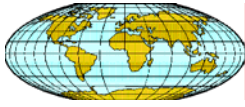




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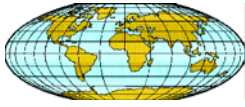


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