

SHANTHI INTERNATIONAL

19/20, Center Point, Indira Gandhi Road, Jamnagar 361008 (India)
Phone: +91-288-2556671/2556672/2555867 Fax: +91-288-2554254/2751388
Email: servoday@sify.com – www.servoday.com
Subject to Jamnagar Jurisdiction

OFFER BY E-MAIL

TO:	FROM:
DEAR CUSTOMER,	KIRIT MASURIA [DIRECTOR]
SENDER'S REFERENCE NUMBER:	TOTAL NO. OF PAGES INCLUDING COVER:
SI/2533.	5 (FIVE)

CUT TO LENGTH LINE

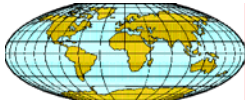
LOCATION	: USA
PRICE	: ON REQUEST (SUBJECT TO AVAILABILITY)
MAKE	: BRANER CTL/MULTI BLANK LINE
COIL WEIGHT	: 22.5 TONES
COIL WIDTH	: 1825MM
THICKNESS	: 1.9MM
PRESENT CONDITION	: INSTALLED AND IN PRODUCTION.

General Line Specifications:

Manufacturer: Braner
 Manufacturer: 1994
 Max. Coil Weight: 50,000 Lbs.
 Coil Max. Coil Width: 74" Untrimmed, 72" Trimmed
 Coil I.D. Range: 20" to 24"
 Coil O.D. Range: 30" to 72"
 Material Gauge Range: .014" - .074" MS
 Material Type: CR, H.R.P&O, Pre-Painted and Coated Products
 Part Length Accuracy:
 +/- 1/64" to 48"
 +/- 1/32" to 96"
 +/- 3/64" to 120"
 +/- 1/16" to 192"
 Sheet Length Range: 18" to 192"
 Sheet Width Range: 8" to 72"
 Slit Width Range: 12" to 68"
 Max. No. Slit cuts: 6 (5 finished parts)
 Slit Width Tolerance: +/- .030"
 Max. Stack Weight: 20,000 Lbs.
 Max. Stack height: 24" w\ skid
 Line Speed: 300 FPM
 Line Direction: Right to Left
 All drives have been updated to Siemens AC Vector units.
 Line includes significant spare parts

Equipment Specifications:

4 Arm Entry Turnstile
 Entry Mast Type Coil Car
 Uncoiler
 - Powered Over Arm Hold Down
 - Water Cooled Brake
 - Slide Base w\ Edge Control System
 Entry Equipment- Peeler Table, Pinch Roll Unit
 Crop Shear w\ Scrap Cart
 Cross Over Table
 Embosser - Seville Pattern Traverses Out Of Line
 Precision Leveler

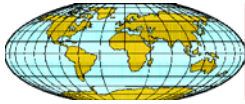


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- Cassette Style 17 Roll x 1 ½" Diameter
- 7 Sets Of Back-Ups
- PLC Touch Screen Control
- Looping Pit Equipment
- Cross Over Tables
- Loop Quadrants
- Sonic Loop Control
- Slitting Head - Individual Motorized Knife Positioning
- Scrap Baller - Large Capacity
- Roll Feed Unit- EDT Surface Texture
- Shear - HS Mechanical - 100 SPM
- Stacker
- Scissor Type Lift Table w\ Powered Roller
- Adjustable Side Pans & Back Stop
- Air Flotation System, Top- Side Discharge
- Exit Roller Conveyor

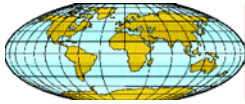
SCROLL TO NEXT PAGE FOR PICTURES.....



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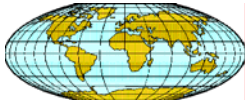




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