

SHANTHI INTERNATIONAL

19/20, Center Point, Indira Gandhi Road, Jamnagar 361008 (India)
Phone: +91-288-2556671/2556672/2555867 Fax: +91-288-2554254/2751388
Email: servoday@sify.com – www.servoday.com
Subject to Jamnagar Jurisdiction

OFFER BY E-MAIL

TO:

DEAR CUSTOMER,

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:

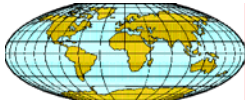
SI/2531.

TOTAL NO. OF PAGES INCLUDING COVER:

4 (FOUR)

CUT TO LENGTH LINE

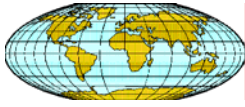
LOCATION	:	EUROPE
PRICE	:	ON REQUEST (SUBJECT TO AVAILABILITY)
MAKE	:	OCEVI/SACMA
COIL WEIGHT	:	25 TONES
COIL WIDTH	:	2000MM
THICKNESS	:	FROM 6.0MM TO 12.0MM
PRESENT CONDITION	:	DISMANTLED.
Technical Data		
Year	Approx.	1975 /88
Strip Width	Max.	2.000 Mm
Strip Thickness		6 – 12 Mm
Reference Material (Tensile Strength)		420 N/Mm ²
Coil Weight	Max.	25 T
Coil-Ø	Max.	2.000 Mm
Speed	Max.	5 - 10 M/Min
Space Requirement		14.000 X 8.500 Mm
Working Direction		Left ⇒ Right
The Line Consists Of:		
• Decoiler Double Cone		
Mandrel-Ø		508 – 750 Mm
Drive / Braking		Hydraulic Motor
Lifting Table		Hydraulic
Coil Opener / Pinch Roll Unit		
Telescopic Table		Hydraulic
No. Of Pinch Rolls		5
Pinch Roll-Ø		220 Mm
Quick Ventilation Pinch Rolls		Hydraulic
Drive Pinch Rolls Hydraulic Motor		
Leveller		
No. Of Levelling Rolls		5 + 2
Levelling Roll-Ø		5 X 200 Mm + 2 X 250 Mm
Height Adjustment Central Rolls		Electro-Mechanical
Height Adjustment Outer Rolls		Manual
Swivelling / Tilting Upper Rolls		Motorized
Main Drive		D.C. Motor
Driving Power		79 Kw
Length Measuring		
Cut-To-Length Shear		
Actuation		Electro-Mechanical
Cutting Gap Adjustment		Manual
Hold-Down Device		Automatic
Drive 3-Phase-Current Motor		
Driving Power		50 Kw
Stacker Not Available		
Hydraulics		
Electrics		



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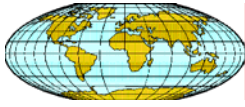




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