

# SHANTHI INTERNATIONAL

19/20, Center Point, Indira Gandhi Road, Jamnagar 361008 (India)  
Phone: +91-288-2556671/2556672/2555867 Fax: +91-288-2554254/2751388  
Email: servoday@sify.com – www.servoday.com  
Subject to Jamnagar Jurisdiction

## OFFER BY E-MAIL

TO:

**DEAR CUSTOMER,**

FROM:

**KIRIT MASURIA [DIRECTOR]**

SENDER'S REFERENCE NUMBER:

**SI/2530.**

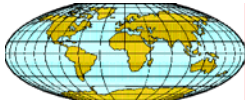
TOTAL NO. OF PAGES INCLUDING COVER:

**9 (NINE)**

## CUT TO LENGTH LINE

LOCATION	:	EUROPE
PRICE	:	<b>ON REQUEST (SUBJECT TO AVAILABILITY)</b>
MAKE	:	UNGERER
COIL WEIGHT	:	35 TONES
COIL WIDTH	:	2150MM
THICKNESS	:	FROM 1.8MM TO 6.0MM
PRESENT CONDITION	:	INSTALLED.

Technical Data
Year 1986
Strip Width (Recoiled) 600 – 2.150 Mm
Strip Thickness 1,8 – 6 Mm
Reference Material (Strength) 350 N/Mm <sup>2</sup>
Coil Weight Max. 35 T
Coil-Ø 900 – 2.500 Mm
Plate Length 500 – 6.000 Mm
Speed Max. 50 M/Min
Working Direction Right ⇒ Left
<u>The Line Consists Of:</u>
•Coil Car
- Design Underfloor
- StrokeHydraulic
- Movement Hydraulic Motor
•Double-Head Decoiler – Expansion Mandrel – With Shifting Base Plate
- Mandrel) 508/610/730/830/920 Mm
- Expansion Hydraulic
- Hold-Down Devices (2x) Hydraulic
- Pinch Rolls (2x2) Hydraulic Motor
- Main Drive D.C. Motor
•Coil Opener / Pinch Roll Unit / Leveller
- Telescopic Table Hydraulic
- Actuation Bending Roll Hydraulic
- No. Of Pinch Rolls 2
- Roll Gap Adjustment Of Pinch Rolls Hydraulic
- No. Of Levelling Rolls2
- Adjustment Of Upper Rolls Manual
- Drive 3-Phase-Current Motor
- Driving Power
Edge Trimmer
- Edge Strip Width 7 – 75 Mm

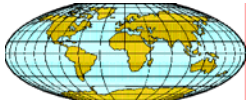


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- Blade-Ø	381 Mm	
- Blade Shaft-Ø	220 Mm	
- Cutting Gap Adjustment	Manual	
- Adjustment Of Upper Blades	Manual	
- Cutting Head Adjustment	Manual	
- Main Drive	D.C. Motor	
- Driving Power	100 Kw	
Scrap Cutter		
- Design	Cutting Rotors	
- Cutting Head Adjustment	Manual	
- Main Drive	D.C. Motor	
- Driving Power	100 Kw	
Leveller		
- No. Of Levelling Rolls	23	
- Levelling Roll-Ø	80 Mm	
- Bearing Of The Levelling Rolls	Needle Bearing	
- No.Of Supports	7	
- Height Adjustment Of Cross-Beam	Electro-Mechanic	
- Swivelling Adjustment Of Cross-Beam	Electro-Mechanic	
- Tilting Adjustment Of Cross-Beam	Manual	
- Adjustment Of Bottom Support (Bending)	Power-Operated	
- Adjustment Of Bottom Support (Passline)	Power-Operated	
- Main Drive	D.C. Motor	
Length Measuring System		Metering Wheel
Cross-Cut With Hold-Down Device		
- Design	Pendulum Shear	
- Cutting Gap Adjustment		
- Main Drive	D.C.Motor	
Acceleration Belt		
- Height Adjustment	Hydraulic	
Stacker		
- Stacking Height	Max. 500 Mm	
- Pallet Height	120 Mm	
- Ajdustment Of Side Stop	Electro-Mechanic	
- Rocker Arm Opening	Pneumatic	
- Height Adjustment Lifting Table	Electro-Mechanic	
Exit Roller Table		
Electrics	Reliance	
Hydraulics		
Spare-Parts		

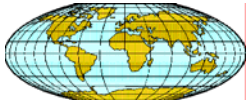
PICTURES ARE ON NEXT PAGE.....



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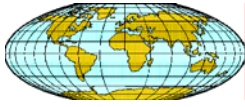


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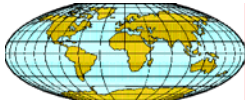


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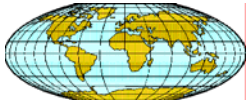
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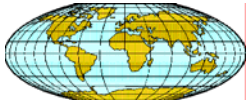




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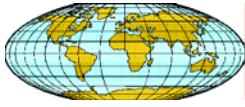




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