

SHANTHI INTERNATIONAL

19/20, Center Point, Indira Gandhi Road, Jamnagar 361008 (India)
Phone: +91-288-2556671/2556672/2555867 Fax: +91-288-2554254/2751388
Email: servoday@sify.com – www.servoday.com
Subject to Jamnagar Jurisdiction

OFFER BY E-MAIL

TO:

DEAR CUSTOMER,

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:

SI/2528.

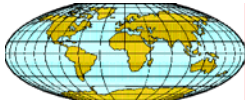
TOTAL NO. OF PAGES INCLUDING COVER:

4 (FOUR)

CUT TO LENGTH LINE

LOCATION	:	EUROPE
PRICE	:	ON REQUEST (SUBJECT TO AVAILABILITY)
SIZE	:	COIL WIDTH 1800MM
THICKNESS	:	FROM 0.5MM TO 2.5MM
PRESENT CONDITION	:	DISMANTLED

Technical Data	
Maker	Utard/Lisse/Perrot
Year	Approx. 1975
Strip Width	500 – 1.800 Mm
Strip Thickness	0,5 – 2,5 Mm
Reference Material (Tensile Strength)	370 N/Mm ²
Coil Weight	20 T
Coil-Ø	Max. 2.500 Mm
Plate Length	Max. 4.000 Mm
Stacking Height (Incl. Pallet)	Max. 400 Mm
Speed	Max. 15 M/Min
Space Requirement	Approx. 20 X 6 M
Working Direction	Right ⇒ Left
<u>The Line Consists Of:</u>	
•	Coil Car
- Design	Overfloor
•	Decoiler
- Maker	Utard
- Design	Double-Cone
- Cone-Φ	420 – 650 Mm
- Drive / Braking	Hydraulic Motor
- Pinch Roll Unit	Hydraulic
- Pinch Roll	Hydraulic Motor
•	Carry-Over Table
•	Trimming Shear / Center Cutting
Shaft-Φ	150 Mm
Drive	3-Phase-Current Motor
Driving Power	1,1 Kw
Crop Shear	
Design	Eccentric
Drive	3,5 Kw
Leveller	
Maker	Lisse
Type	17/50
No. Of Levelling Rolls	17
Levelling Roll-Ø	50 Mm
No. Of Support On Top / At The Bottom	Power-Operated
Height Adjustment	Power-Operated

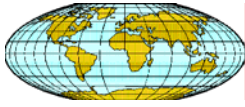


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Tilting Adjustment	Manual
Swivelling Adjustment	Manual
Main Drive	D.C. Motor
Driving Power	37 Kw
• Looping Pit Equipment With Carry-Over Table	
Looping Pit Depth	Approx. 4 M
Strip Centering	
Actuation	Manual
Pinch Roll Unit	
Drive	D.C. Motor
Driving Power	29 Kw
Cut-To-Length Shear	
Maker	Perrot
Design	Eccentric
Drive	3-Phase-Current Motor
Driving Power	7,5 Kw
Acceleration Belt Conveyor	
Stacker With Length Stop	
Lifting Of Roller Table	Power-Operated
Length Stop Setting	Manual
Hydraulics	
Drive	D.C. Motor
Driving Power	11/5 Kw
Electrics Telemecanique	

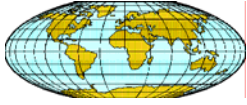




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