

SHANTHI INTERNATIONAL

19/20, Center Point, Indira Gandhi Road, Jamnagar 361008 (India)
Phone: +91-288-2556671/2556672/2555867 Fax: +91-288-2554254/2751388
Email: servoday@sify.com – www.servoday.com
Subject to Jamnagar Jurisdiction

OFFER BY E-MAIL

TO:

DEAR CUSTOMER,

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:

SI/2527.

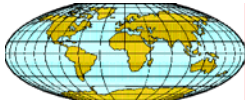
TOTAL NO. OF PAGES INCLUDING COVER:

9 (NINE)

CUT TO LENGTH LINE

LOCATION	: EUROPE
PRICE	: ON REQUEST (SUBJECT TO AVAILABILITY)
SIZE	: COIL WIDTH 1650MM
THICKNESS	: FROM 0.5MM TO 3.0MM
PRESENT CONDITION	: DISMANTLED

Technical Data	
Maker	Ungerer
Year	1986/1990/1997
Strip Width	380 – 1.650 Mm
Strip Thickness	0,5 – 3,0 Mm
Reference Material (Tensile Strength)	420 N/Mm ²
Coil Weight	Max. 15 T
Coil-Ø	Max. 1.800 Mm
Plate Length	400 – 6.900 Mm
Speed	Max. 70 M/Min
Working Direction	Left ⇒ Right
Space Requirement	50 X 10 M
<u>The Line Consists Of:</u>	
Coil Car	
Design	Overfloor
Foil-/Paperwinder	Pneumatic
Decoiler With Shifting Base Plate	
Mandrel-Ø (With Segments)	508 / 610 Mm
Expansion	Hydraulic
Drive	D.C. Motor
Driving Power	14 Kw
Hold-Down Device	Hydraulic
Pinch Roll	
Strip Edge Control	Driven
Coil Opener / Pinch Roll Unit / Leveller	
Telescopic Table	Hydraulic
Pinch Rolls	2
Levelling Rolls	1
Quick Ventilation	Hydraulic
Drive	D.C. Motor
Driving Power	18,5 Kw
Strip Centering	Manual
Crop Shear	Hydraulic
Edge Trimmer With Scrap Cutter	
Drive	D.C. Motor
Driving Power	18,5 / 31 Kw
Leveller	
Type	Planomat

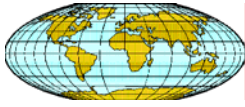


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No. Of Levelling Rolls	23
Work Roll-Ø	43 Mm
Intermediate Roll-Ø	23 Mm
No. Of Supports On Top / At The Bottom	7/7
Adjustment Of Supports (Deflection)	Electric Motor Driven
Height Adjustment	Electric Motor Driven
Swivelling Adjustment	Electric Motor Driven
Tilting Adjustment	Electric Motor Driven
Drive	D.C. Motor
Driving Power	182 Kw
Foil Entry	
Cut-To-Length Shear	
Type	Cutronic
Drive	D.C. Motor
Driving Power	285 Kw
Acceleration Belt	
Stacker	2 Places
Design	Vacuum Belt
Length Adjustment	Electric Motor Driven
Width Adjustment	Electric Motor Driven
Height Adjustment Lifting Table	
Runout Roller Table With Banding Device	
Electrics	Siemens
Sps	Siemens S5
Hydraulics	

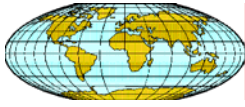




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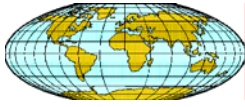




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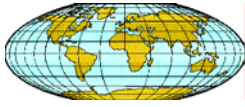




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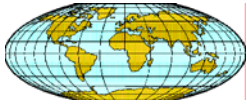




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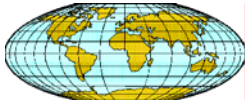




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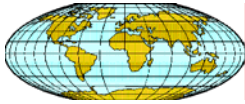




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