

SHANTHI INTERNATIONAL

19/20, Center Point, Indira Gandhi Road, Jamnagar 361008 (India)
Phone: +91-288-2556671/2556672/2555867 Fax: +91-288-2554254/2751388
Email: servoday@sify.com – www.servoday.com
Subject to Jamnagar Jurisdiction

OFFER BY E-MAIL

TO:

DEAR CUSTOMER,

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:

SI/2526.

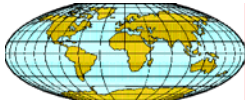
TOTAL NO. OF PAGES INCLUDING COVER:

7 (SEVEN)

CUT TO LENGTH LINE

LOCATION	: EUROPE
PRICE	: ON REQUEST (SUBJECT TO AVAILABILITY)
SIZE	: COIL WIDTH 1650MM
THICKNESS	: FROM 0.6MM TO 3.0MM
PRESENT CONDITION	: DISMANTLED

Technical Data	
Maker	Schleicher / Blema Gotha
Year	1974/2003
Strip Width	500 – 1.650 Mm
Strip Thickness	0,6 – 3,0 Mm
Reference Material (Tensile Strength)	370 N/Mm ²
Coil Weight	Max. 20 T
Coil-Ø	Max. 1.800 Mm
Plate Length	Max. 6.000 Mm
Stacking Height	Max. 400 Mm
Stacking Weight	Max. 3 T
Speed	Max. 27 M/Min
Space Requirement	Approx. 25 X 5 M
Working Direction	Right ⇒ Left
<u>The Line Consists Of:</u>	
•	Decoiler With Hold-Down Device And Shifting Base Plate
	- Mandrel-Ø 508 Mm
	- Expansion Hydraulic
	- Hold-Down Device Hydraulic
	- Pinch Roll Hydraulic Motor
Stripper Plate With Stop Roll	
Controllable Brake	Pneumatic
Auxiliary Drive	3-Phase Current Motor
•	- Coil Opener Pinch Roll Unit
	- Coil Opener Hydraulic
	- Pinch Roll Drive 3-Phase Current Motor
Edge Trimmer	
- Blade Shaft-Ø	125 Mm
	- Blade-Ø 300 Mm
	- Drive D.C. Motor
Leveller	
- No. Of Levelling Rolls	21
- Levelling Roll-Ø	60 Mm
- Levelling Roll Bearing	Needle Bearing
- No. Of Supports On Top/At The Bottom	7/7
- Height Adjustment Of Bottom Rolls	Electro-Mechanic
- Adjustment Range	-3/+20 Mm
- Tilting Adjustment Of Bottom Rolls	Manual

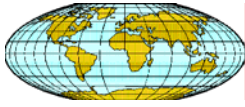


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- Adjustment Of Upper Supports
- Main Drive D.C. Motor
- Motor Capacity 35 Kw
Carry-Over Table
Cut-To-Length Shear Flying
Drive 3-Phase Current Motor
Belt Conveyor (Acceleration Belt)
Stacker With Pinch Roll Unit
Length Stop Electro-Mechanic
Side Stop Manual
Height Adjustment Electro-Mechanic
Exit Roller Tables
Hydraulics & Electrics

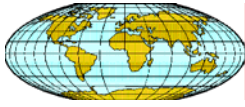




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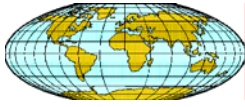




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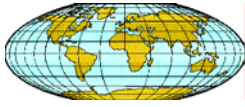




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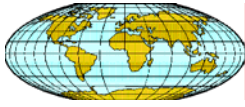




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