

SHANTHI INTERNATIONAL

19/20, Center Point, Indira Gandhi Road, Jamnagar 361008 (India)
 Phone: +91-288-2556671/2556672/2555867 Fax: +91-288-2554254/2751388
 Email: servoday@sify.com – www.servoday.com
 Subject to Jamnagar Jurisdiction

OFFER BY E-MAIL

TO:	FROM:
DEAR CUSTOMER,	KIRIT MASURIA [DIRECTOR]
SENDER'S REFERENCE NUMBER:	TOTAL NO. OF PAGES INCLUDING COVER:
SI/2521.	3 (THREE)

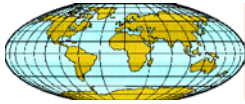
CUT TO LENGTH LINE

LOCATION	: EUROPE
PRICE	: ON REQUEST (SUBJECT TO AVAILABILITY)
PRESENT CONDITION	: INSTALLED

Manufacturer	Schuler and FAGOR
Manufacturing year	1985, revamped in 93 (staker and shear)
Thickness	0.5 – 2 mm
Max. Width	200 – 2.000 mm
Uncoiler: Coil Weight	30 Tn
Uncoiler: Coil diameter internal	610 mm
Uncoiler Coil diameter external	Max. 915 – 2.000 mm
Shape	2.000x3.500/300x170 mm
Feed angle	+ - 30°
Shear tolerance	+ - 0,5 mm
Material	cold-rolled and coated steel Resistance traction 500 N/mm ²

PROCESSING

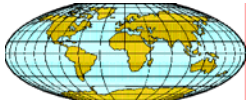
Final material																									
- Shape	Rectangular and trapezoidal																								
- Precision	± 0.5 mm																								
- Cutting	One stroke																								
Shapes																									
- NO. Stackers positions	2																								
- Min. Dimensions (width x length)	300 x 170 mm																								
- Max. Dimensions	2000 x 3500 mm																								
- Max. height	680 mm																								
- Max. weight (pallet included)	10 Tn																								
Speed																									
- Thread speed	0 – 25 m/min																								
- Processing speed	0 – 85 m/min																								
Capacity																									
- Rectangular	<table border="1"> <thead> <tr> <th colspan="8">Length in mm x pieces/ min</th> </tr> <tr> <th>300 mm</th> <th>500 mm</th> <th>1000 mm</th> <th>1500 mm</th> <th>2000 mm</th> <th>2500 mm</th> <th>3000 mm</th> <th>3500 mm</th> </tr> </thead> <tbody> <tr> <td>80</td> <td>70</td> <td>50</td> <td>40</td> <td>35</td> <td>30</td> <td>26</td> <td>24</td> </tr> </tbody> </table>	Length in mm x pieces/ min								300 mm	500 mm	1000 mm	1500 mm	2000 mm	2500 mm	3000 mm	3500 mm	80	70	50	40	35	30	26	24
Length in mm x pieces/ min																									
300 mm	500 mm	1000 mm	1500 mm	2000 mm	2500 mm	3000 mm	3500 mm																		
80	70	50	40	35	30	26	24																		
- Trapezoidal	<table border="1"> <thead> <tr> <th colspan="6">Turning / degrees x rotational speed/ min</th> </tr> <tr> <th>10</th> <th>20</th> <th>30</th> <th>40</th> <th>50</th> <th>60</th> </tr> </thead> <tbody> <tr> <td>70</td> <td>65</td> <td>60</td> <td>55</td> <td>50</td> <td>42</td> </tr> </tbody> </table>	Turning / degrees x rotational speed/ min						10	20	30	40	50	60	70	65	60	55	50	42						
Turning / degrees x rotational speed/ min																									
10	20	30	40	50	60																				
70	65	60	55	50	42																				



SHANTHI INTERNATIONAL

19/20, Center Point, Indira Gandhi Road, Jamnagar 361008 (India)
Phone: +91-288-2556671/2556672/2555867 Fax: +91-288-2554254/2751388
Email: servoday@sify.com – www.servoday.com
Subject to Jamnagar Jurisdiction





SHANTHI INTERNATIONAL

19/20, Center Point, Indira Gandhi Road, Jamnagar 361008 (India)
Phone: +91-288-2556671/2556672/2555867 Fax: +91-288-2554254/2751388
Email: servoday@sify.com – www.servoday.com
Subject to Jamnagar Jurisdiction



Email: servoday@sify.com Website: www.servoday.com



Email: servoday@sify.com Website: www.servoday.com