

SHANTHI INTERNATIONAL

(EXPORTER OF PLANT AND MACHINERY ON TURNKEY BASIS)

OFFER

TO:

DEAR CUSTOMER

FROM:

KIRIT MASURIA [DIRECTOR]

SENDER'S REFERENCE NUMBER:

SI/2474.

TOTAL NO. OF PAGES INCLUDING COVER:

6 (SIX)

TUBE MILL LINE 3 INCH DIAMETER KOREAN MAKE WITH TOOLING

Built: 2005 VERY GOOD condition.

Installed condition.

TUBE MILL WITH TOOLING FOR DIAMETER OF 15.9MM OD TO 76.3MM OD

REMARK:

The line was installed in 2005 and is still in operation for production but the owner has a plan to dispose the pipe & tube making line according to their company's restructuring program. Inspection of the machines and products of the line is possible as it is in operation now.

At the time of installation, a part of the line (roll stand & reducer) were imported from Japan (manufactured by Kusakabe of Japan) and the rest of the machines were all made by Korean specialized manufacturers (WONJIN, DMC, BOSUNG HF).

SPECIFICATIONS:

Hand of Operation : Right to Left
Maximum Tube Diameter : 15.9 odmm ~ 76.3 odmm
Maximum Tube Length : 6,000 Lmm
Maximum Wall Thickness : 15.9 tmm ~ 6.5(7.0) tmm
Maximum Line Speed : 100 m/min
Capa. : 1200 Ton / Month

Present Application of the Pipe : Cabon Steel ERW Pipe

- 1) Drawing Pipe
- 2) Car Cylinder Part
- 3) Car Auto Part

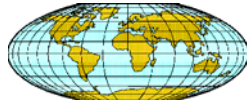
Product Size :

- 1) 15.9 odmm x 1.4 tmm Min.
- 2) 15.9 odmm x 2.3 tmm
- 3) 34.0 odmm x 5.5 tmm
- 4) 76.3 odmm x 6.5 (7.0) tmm Max.

1. **Uncoiler** - Double drum type / 2006 / Korea Wonjin
2. **Hoop end joint** - Semi Automatic type / Korea DMC / 2006
3. **Free looper** - Rotary looper / Korea Wonjin / 2006

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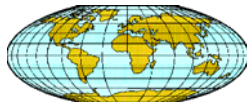


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- 4. Forming mill** - Japan Kusakabe
Roll shaft : 65 odmm
Roll arrange : Pinch roll + 4-side guide +side roll stand + V1 + S1 + V2 + S2 + V3 + S3 + V4 + S4+ Vf1 + S5 + Vf2 + S6 + Vf3
- 5. Welding mill (machincal part)** - Korea DMC / 2006
Roll arrange : Seam guide + SQ roll + ironing roll
- 6. Cooling zone** - Korea DMC / 2006
- 7. Sizing mill** - Japan Kusakabe
Roll shaft : 65 odmm
Roll arrange : S1 + V1 + S2 + V2 + S3 + V3 + S4 + V4 + M + Tr + Po
- 8. Driving reducer** - Japan Kusakabe
- 9. Flying cutter machine** - Friction Saw type / Korea DMC / 2005
- 10. Run out table** - Korea DMC / 2005
- 11. Roll / Material** : SKD11
Roll size : Round - 15.9, 17.3, 19.1, 22.2, 25.4, 31.8, 34, 38.1, 42.7, 45, 48.6, 50.8, 54, 60.5, 70 / 15 sets
- 12. H.f welder** / Type : ITK120-2 (400 Kw) H.F WELDER / Korea BoSung H.F / 2005
- 13. AC, DC Motor & Control pannel**
Forming & sizing mill: DC 60 Kw x 2 sets
- 14. Digital ac servo system for flying cutter**
- 15. Air Compressor** - 50 HP / Sweden Atlas copco / 2005
- 16. Evacon (Cooler)**
- 17. End facer (AUTO.)** - Korea DMC / 2005
- 18. Bundling Equipment**
- 19. Tool**

Scroll to next page for other details:-

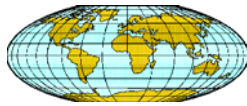


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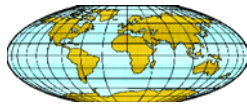
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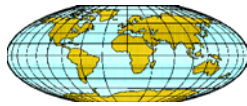
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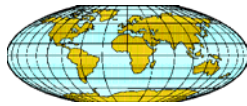
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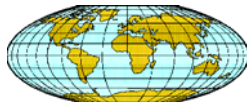
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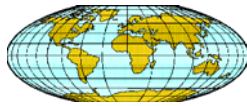
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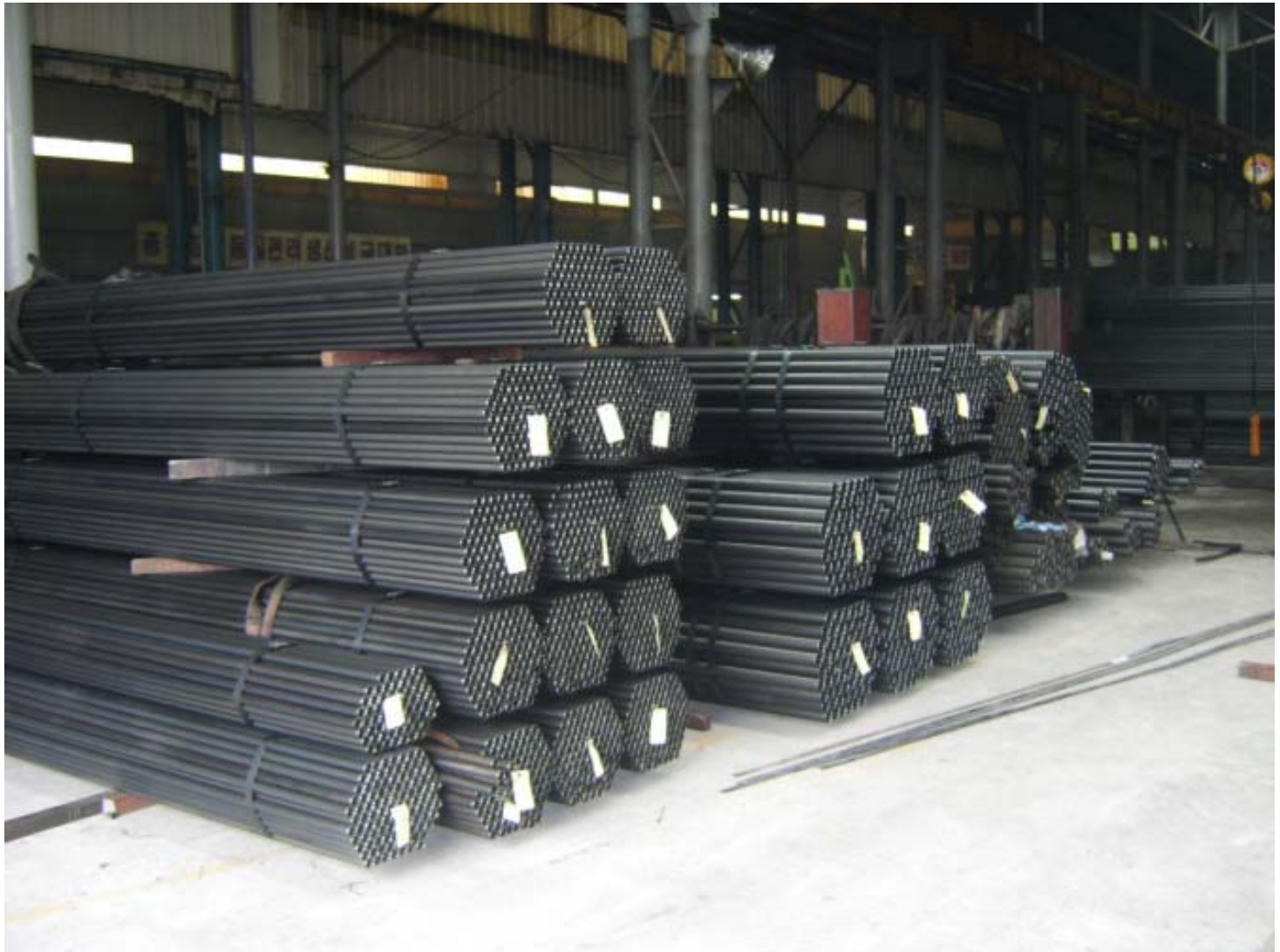
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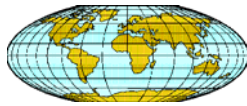
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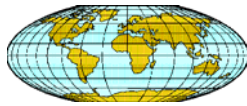
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